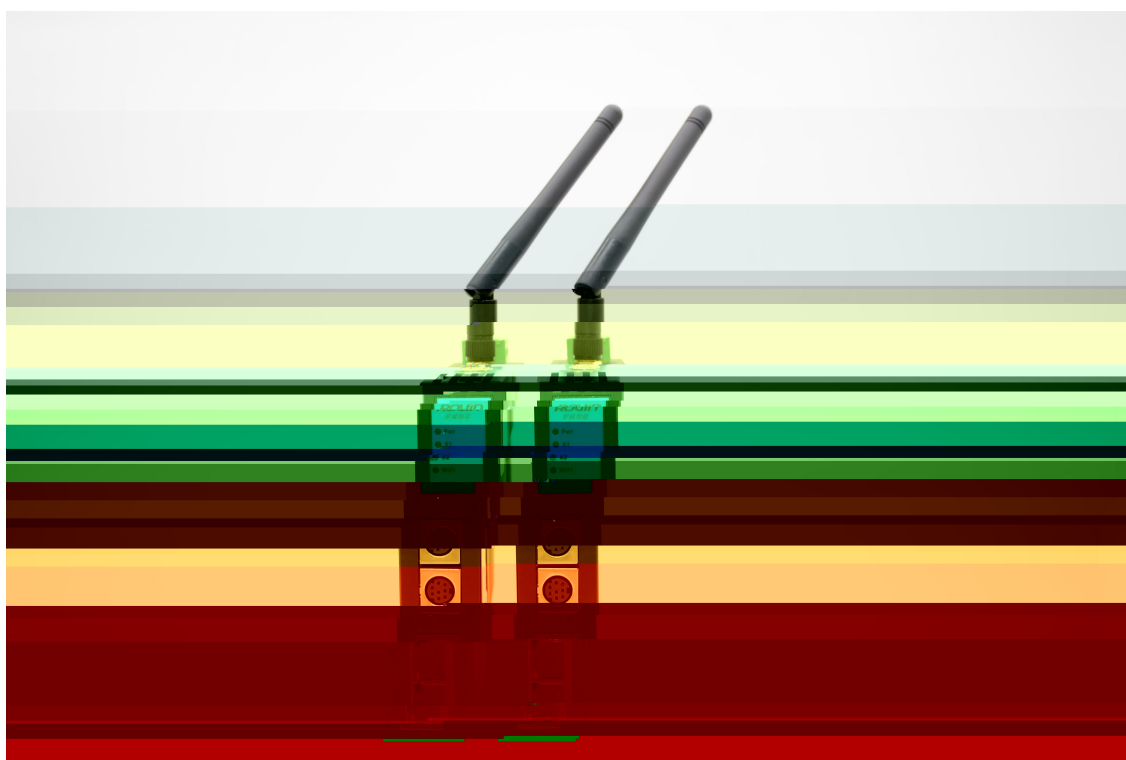




RVNet-FX-S

FX PLC

V1.0



1.RVNet-FX-S

1.1



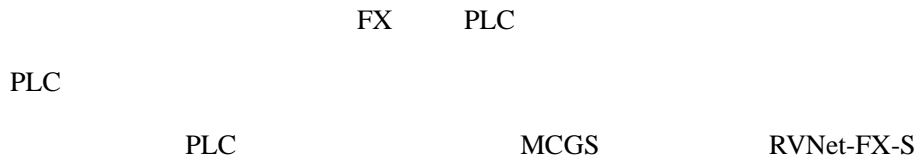
1.2

1 35mm

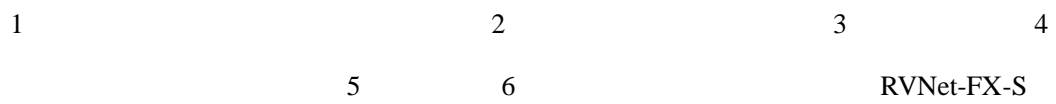


12

1.2.1



1.2.2



1.2.3 Internet



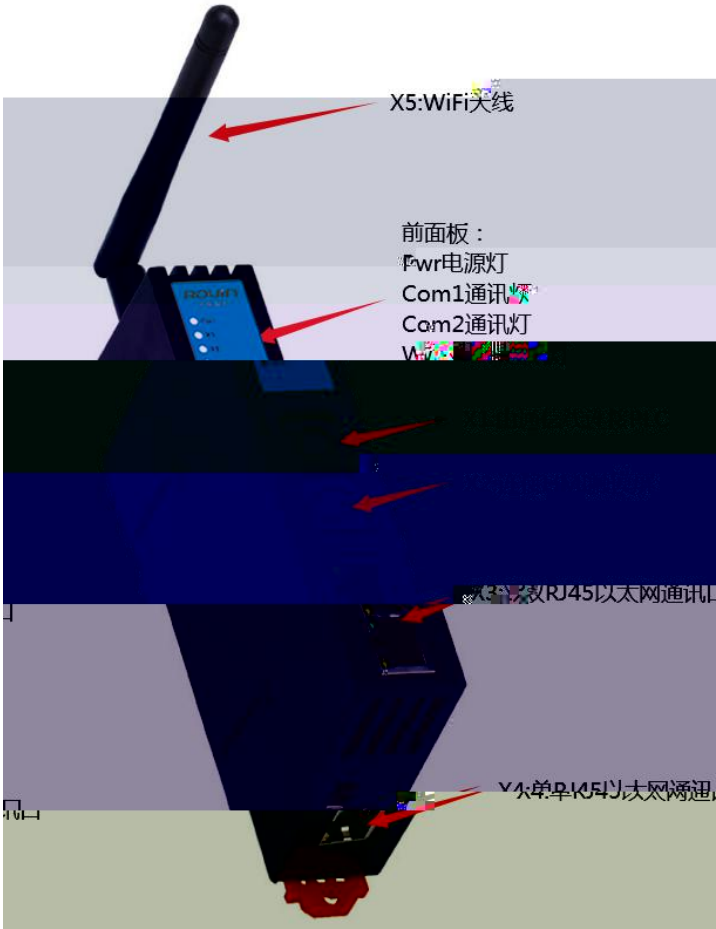
1.3



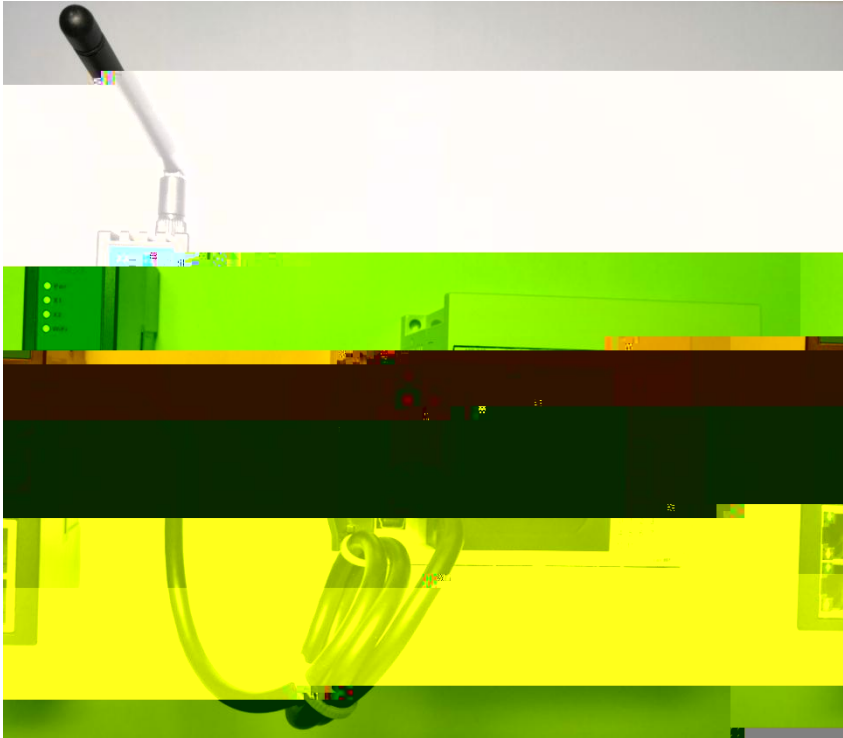


2.

2.1



2.2



2.3

RVNet-FX-S MD8 X1 MD8 X2 RJ45
X3 RJ45 X4 WiFi X5 24VDC X6

2.3.1 X1

X1 MD8 PLC
1 TXD-
2 TXD+
3 GND
4 RXD-
5 5V
7 RXD+
X1 9.6k 19.2k 38.4K 115.2k

2.3.2

X2

X2	MD8	
1		RXD-
2		RXD+
3		GND
4		TXD-
7		TXD+
X2		9.6k

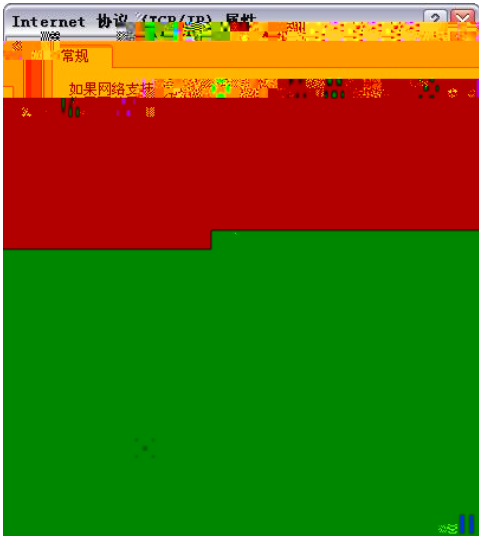
2.3.6 24VDC X6

X4	RVNet-FX-S	24VDC	24VDC±20%/100mA
		24VDC	

2.4

RVNet-FX-S	LED	Pwr	COM1
------------	-----	-----	------

IP 192.168.1.100



Internet Explorer

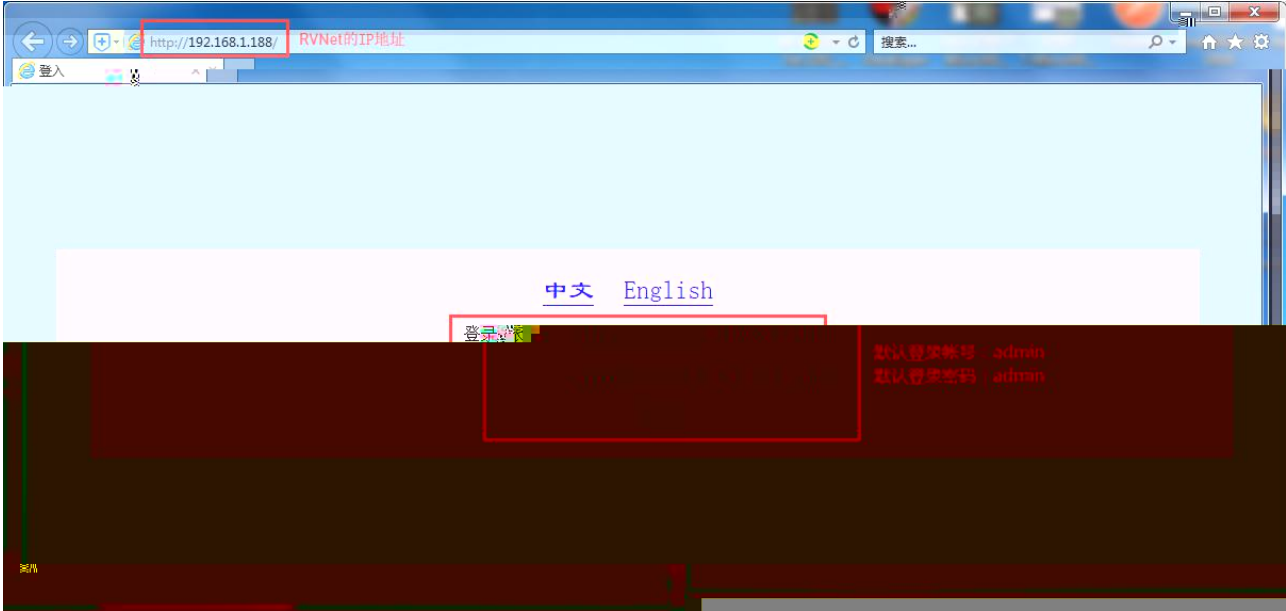
192.168.1.188

RVNet-FX-S

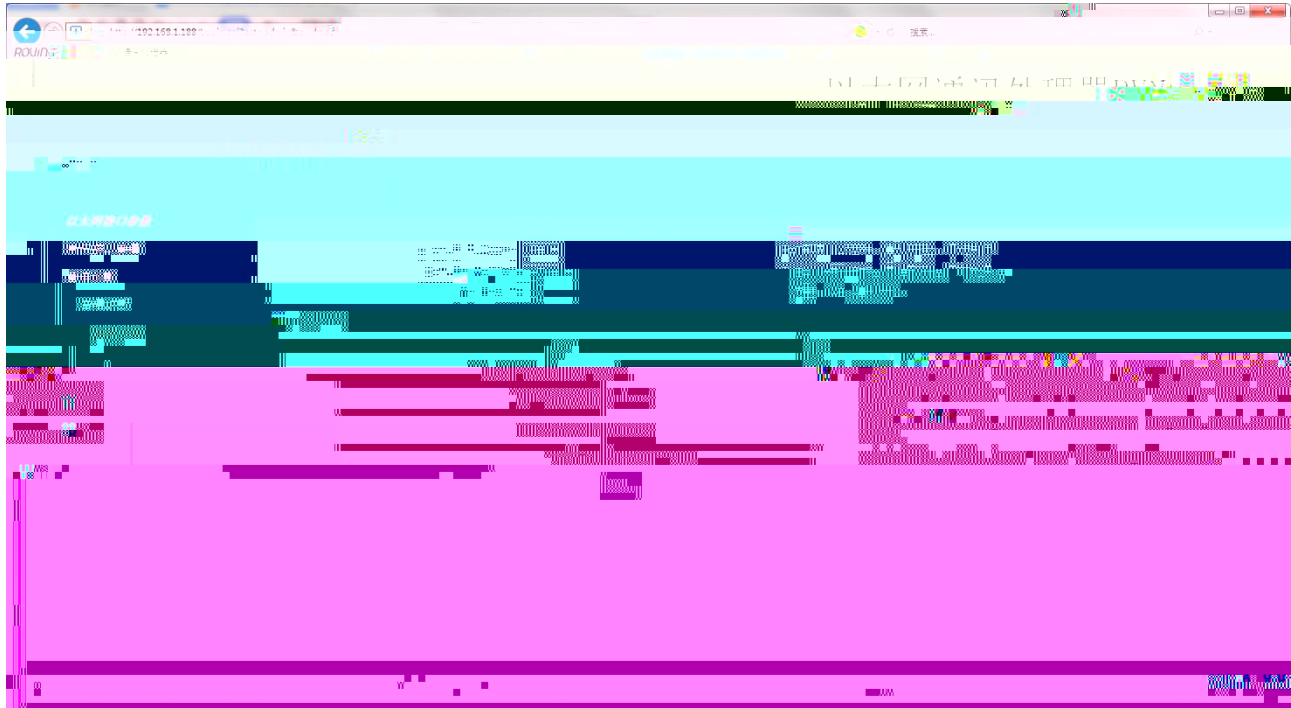
IP

RVNet-FX-S

Web



3.2.1



PLC “ ” “ ” “PLC ”

PLC

HMI “ ” “ ” “HMI ”

HMI

RVNet-FX-S 3

PLC PLC FX1S FX1N/FX2N FX3U/FX3G/FX3S

“ PLC ” “ ”

PLC PLC PLC

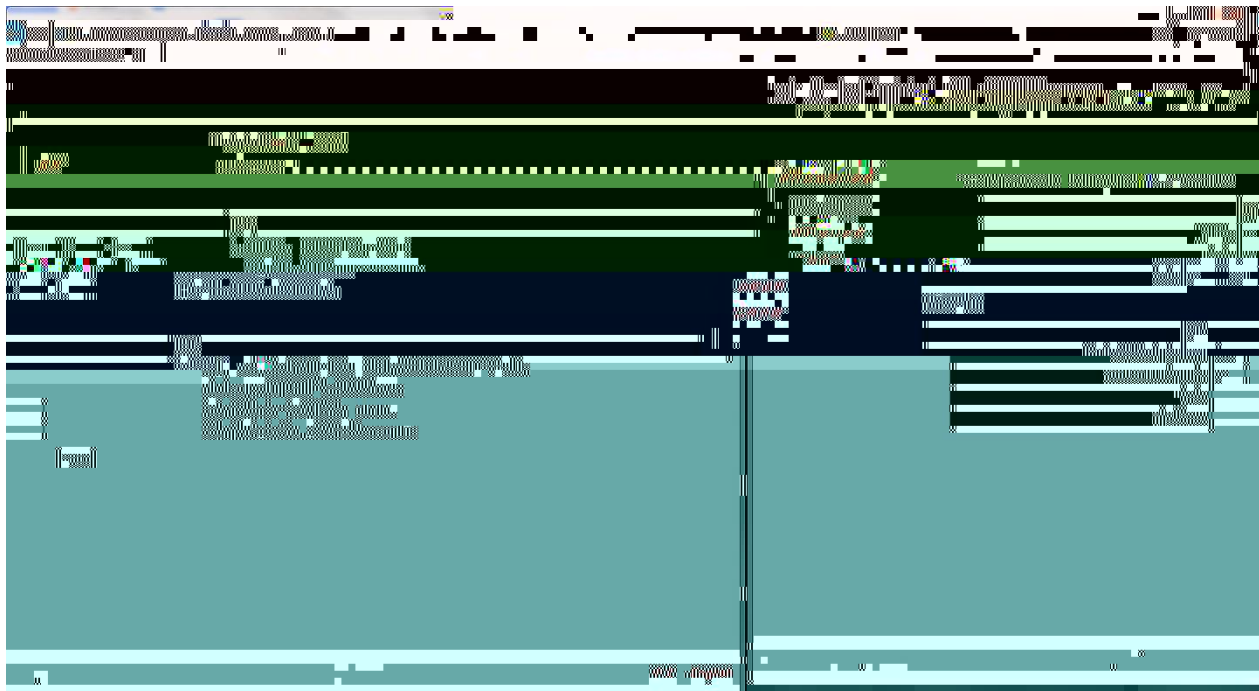
PLC PLC 9600 19200 38400

57600 115200bps

HMI HMI HMI 9600 19200

38400 57600 115200bps

3.2.2



RVNet-FX-S IP

MC 5551 MCTCP GX Work2 GX Developer

ModbusTCP 502 ModbusTCP

[] RVNet-FX-S

IP

A

WEP A WPA2

AP IP AP IP 192.168.3.1

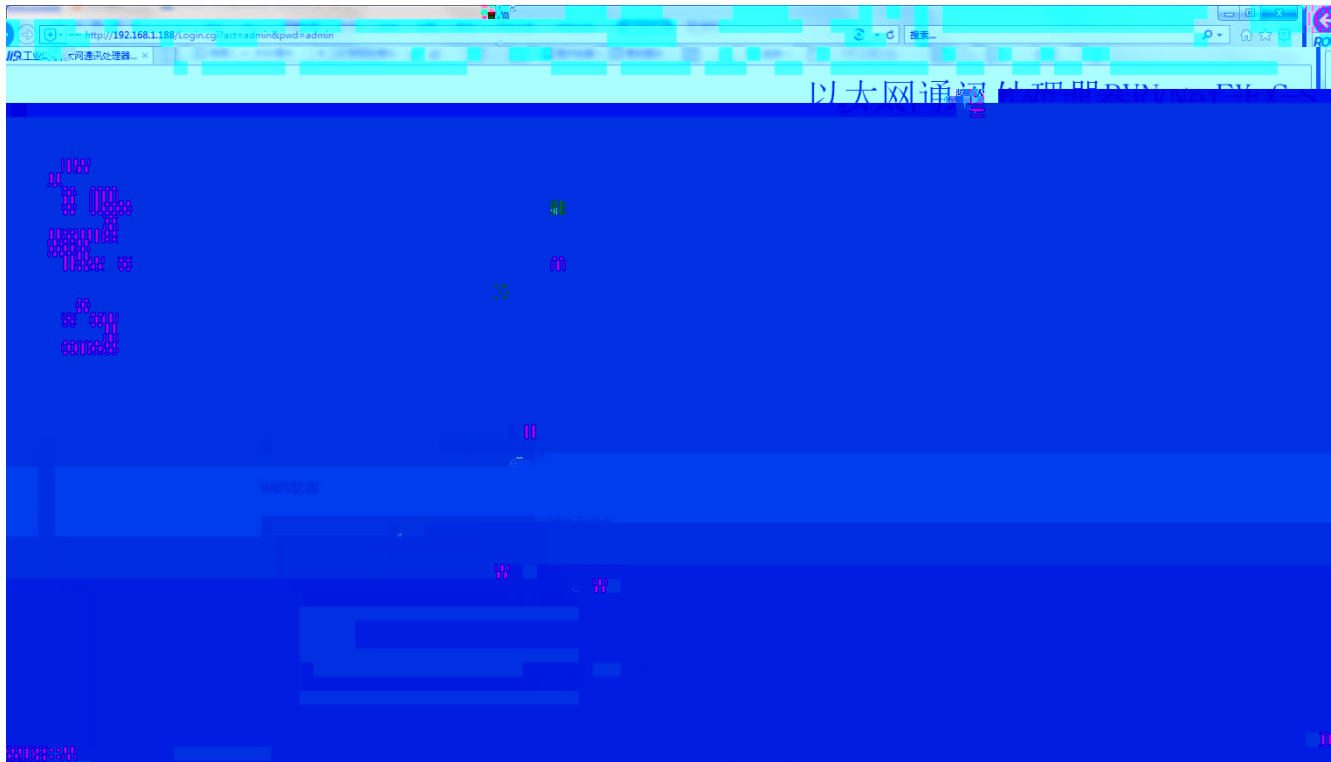
AP 255.255.255.0

AP AP IP

[] RVNet-FX-S

IP

3.2.4



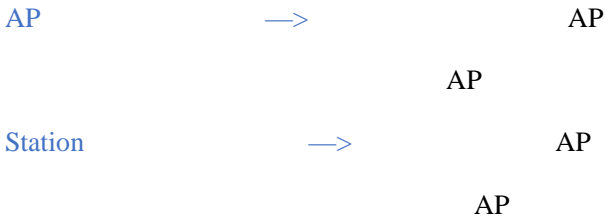
B/C →

TCP/IP

TCP/IP—>

TCP TCP

WiFi



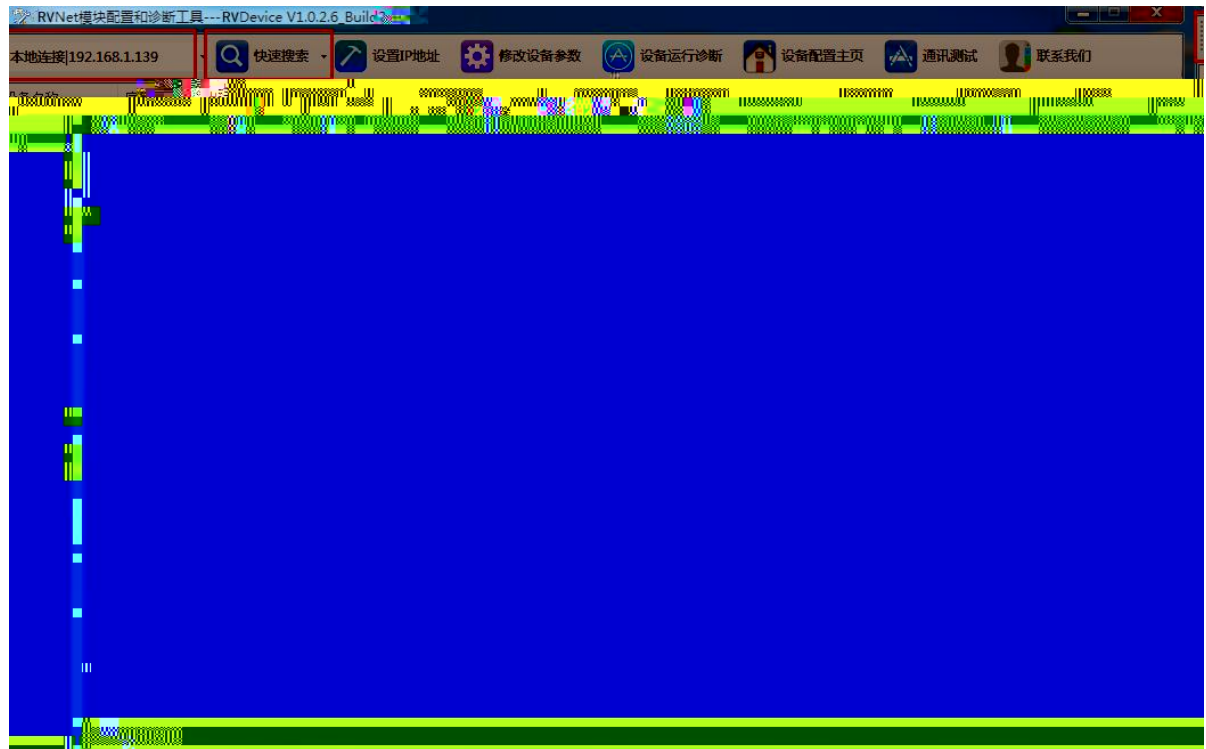
RVNet-FX-S

RVNet-FX-S

3.3 NetDevice

3.3.1

NetDevice

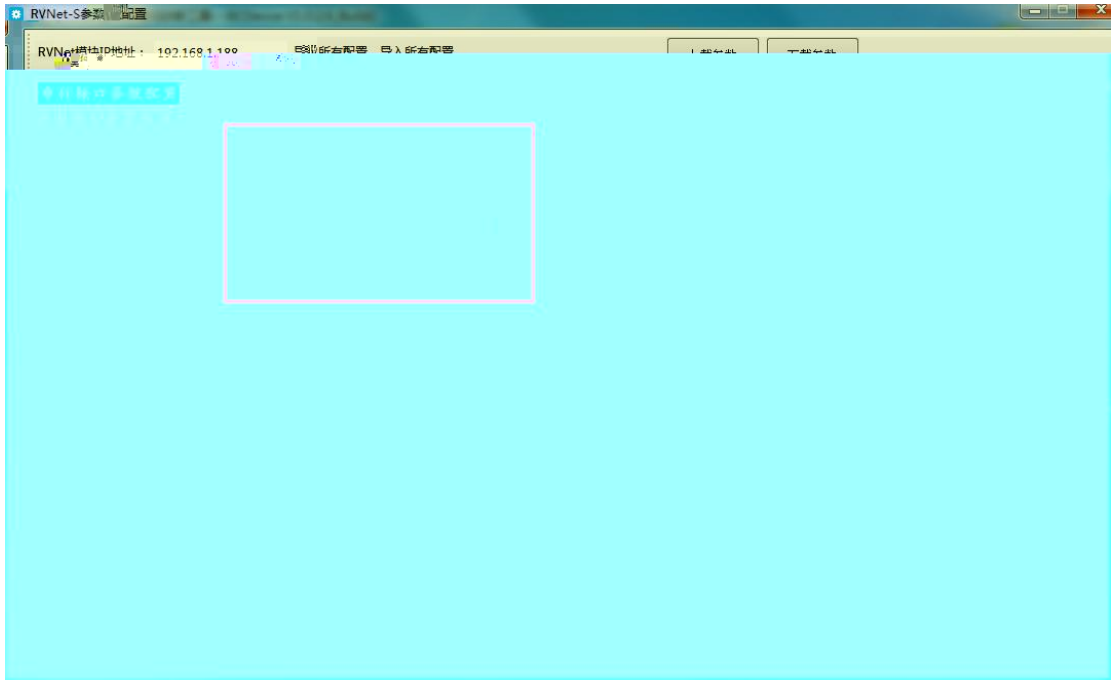


1. RVNet-FX-S



2. RVNet-FX-S

IP



PLC

RVNet

PLC

FX1S HnU /HMI

PLC

PLC

PLC

FX1S

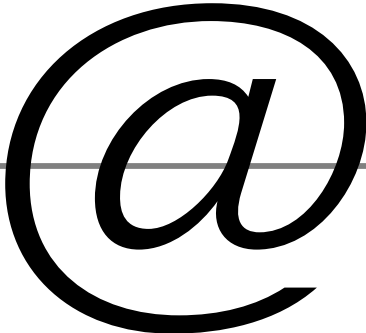
HnU

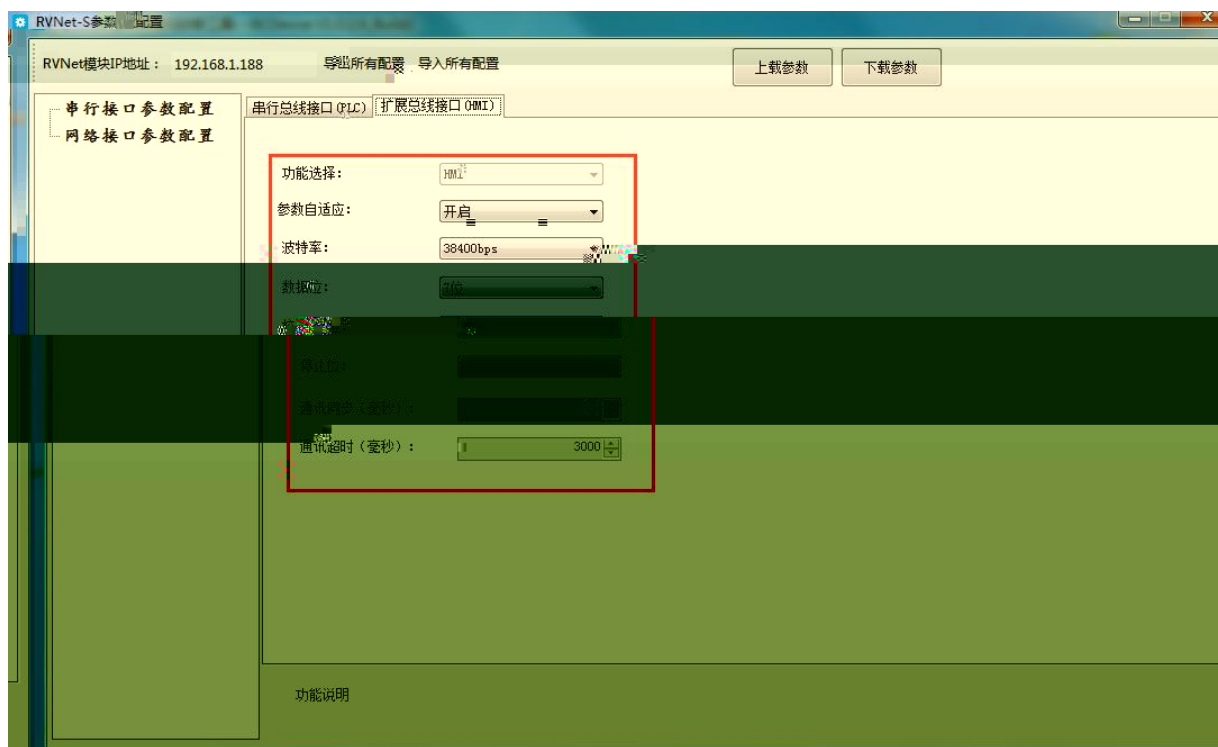
/HMI

PLC

FX1S

9600





HMI

HMI

HMI

HMI

9600 19200 38400 57600 115200bps

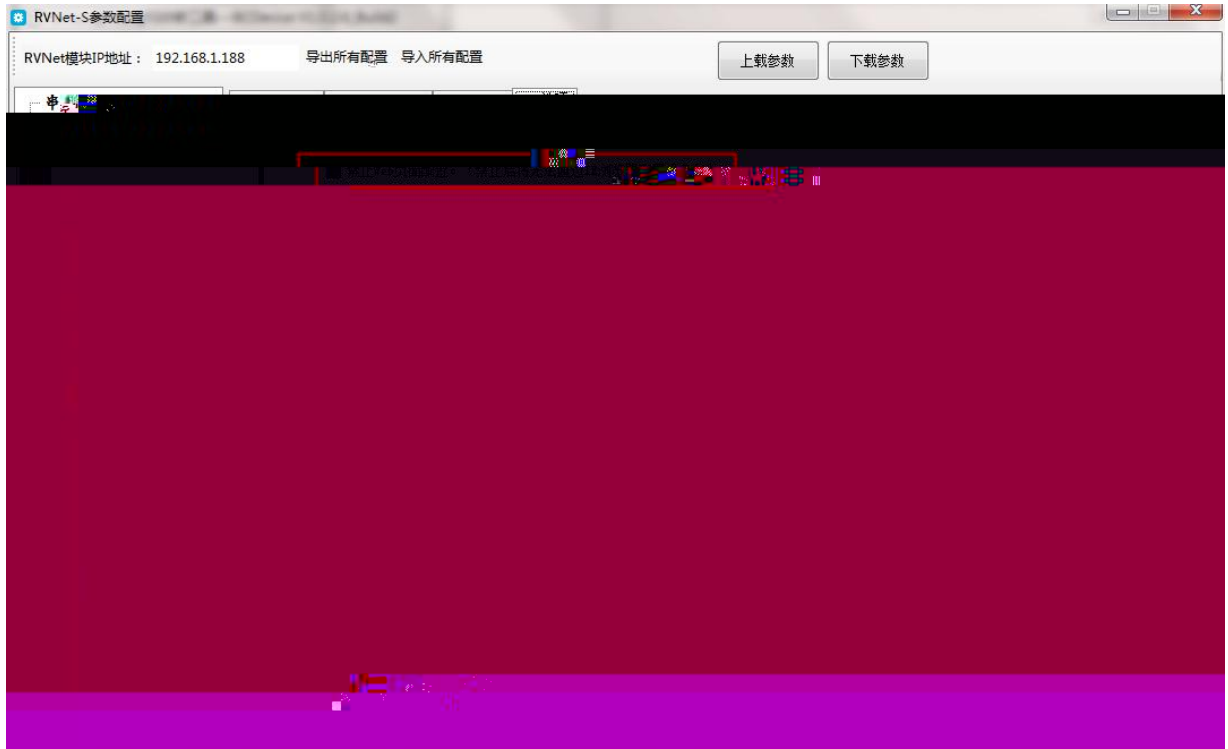
2.

WiFi

Web

A)

C) Web



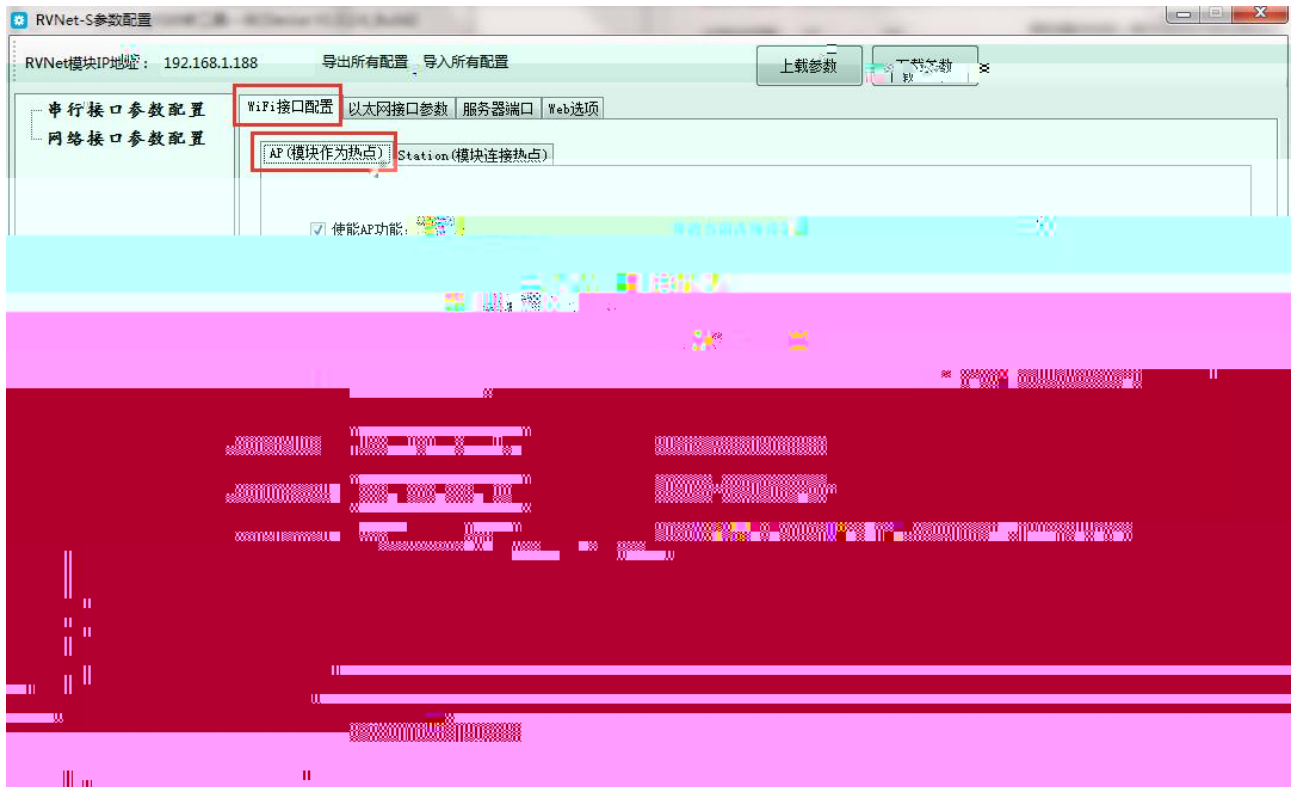
Web

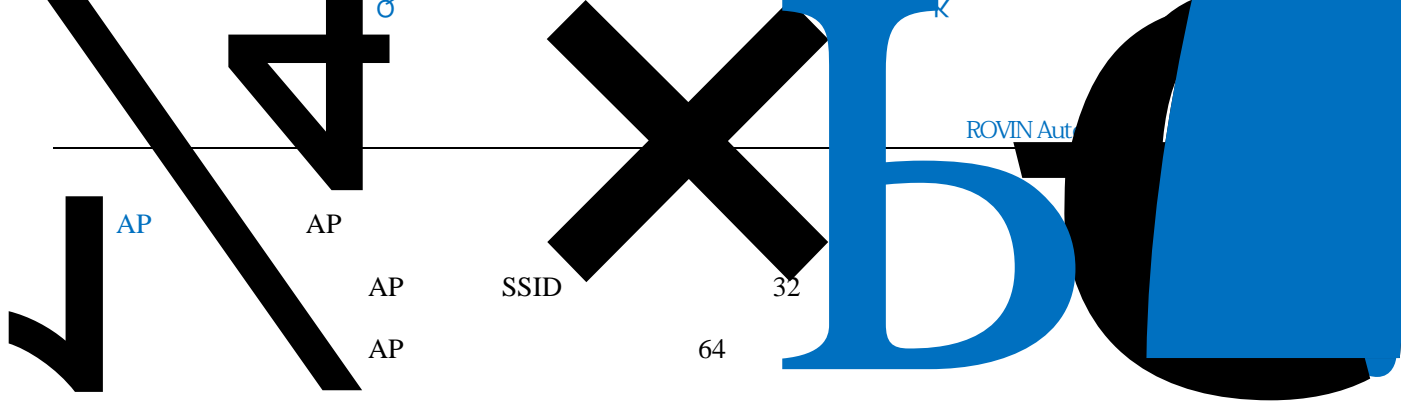
IE

D) WiFi

>>

AP



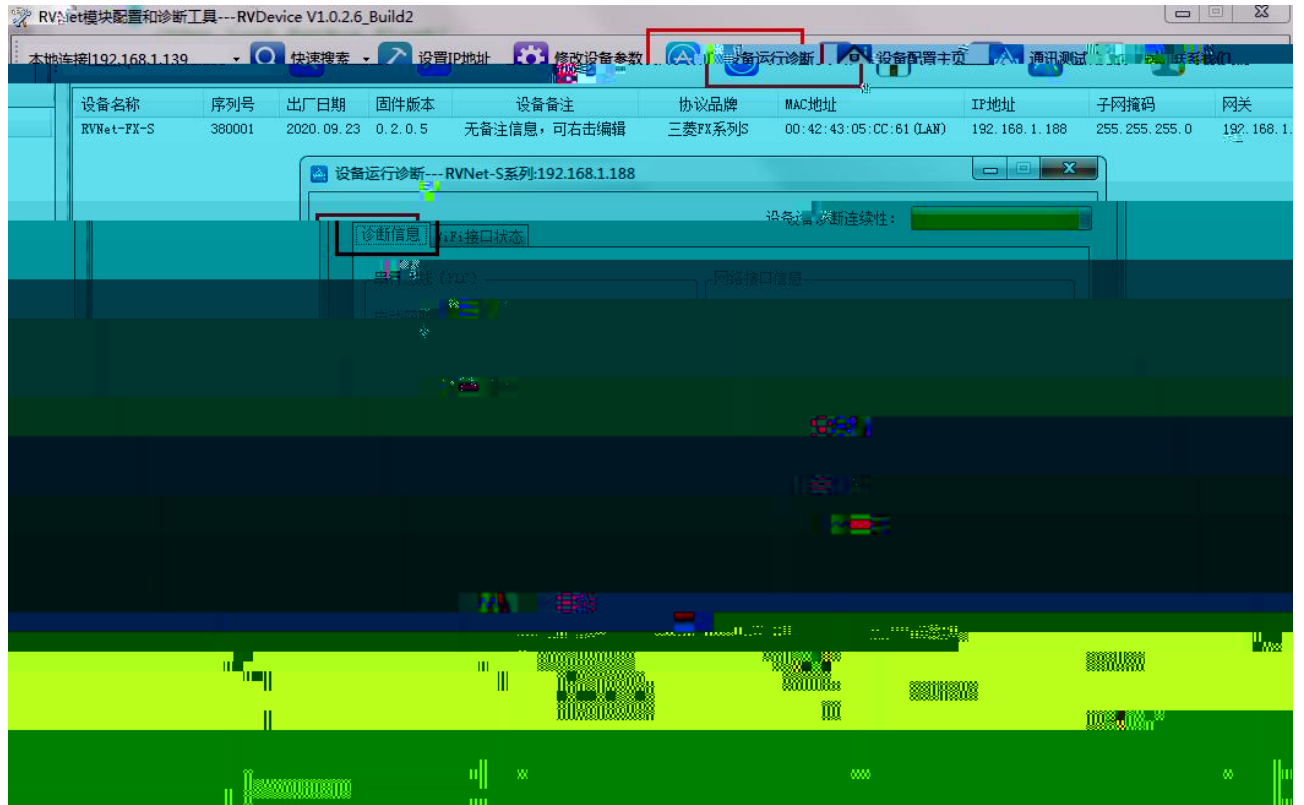


3.3.4

1.

WiFi

A



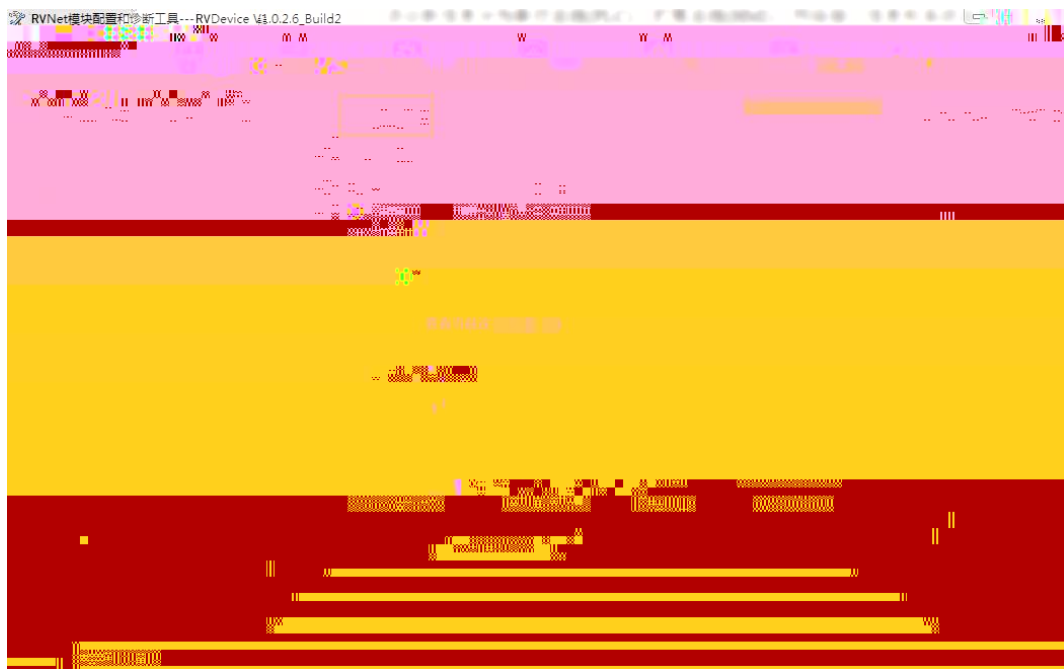
(PLC) (HMI)

(PLC) PLC

(HMI) HMI

TCP

B WiFi



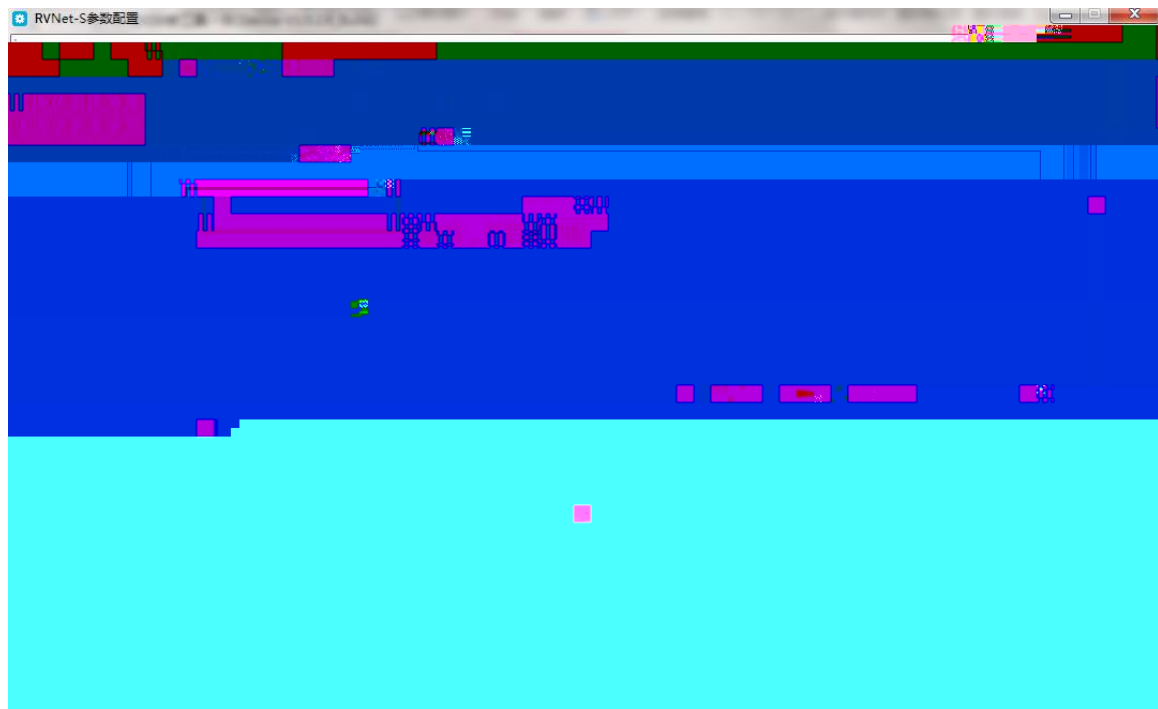
WiFi AP() Station()

AP() AP

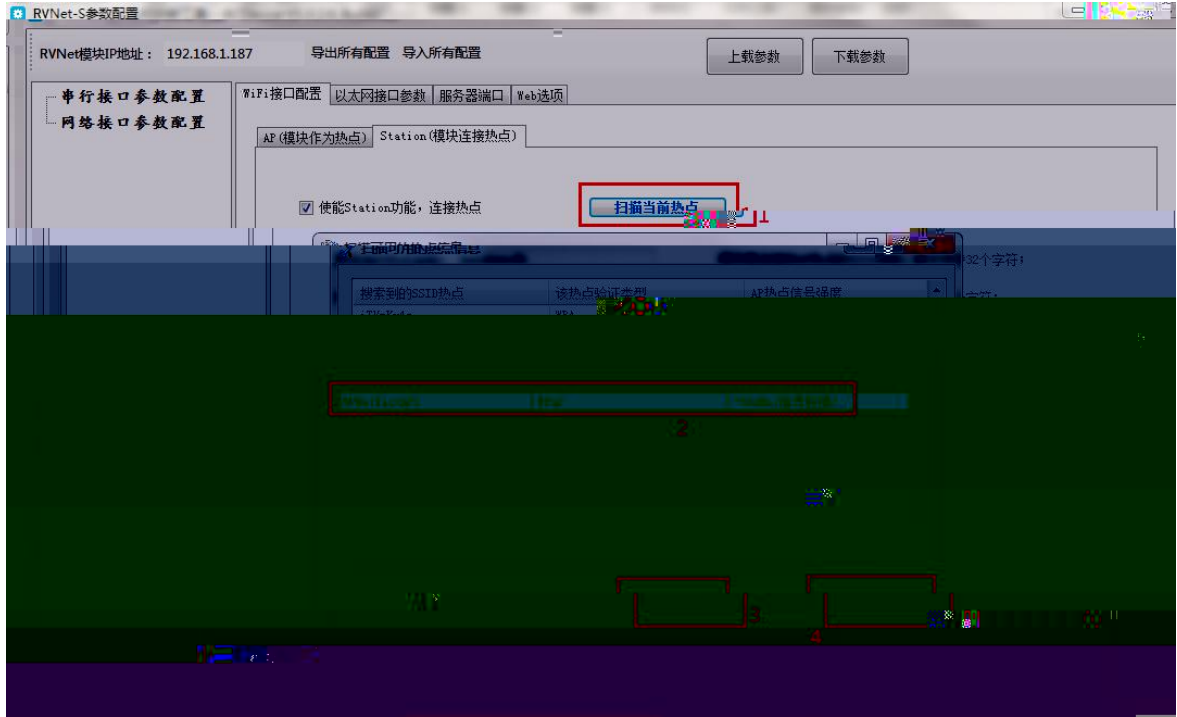
Station()



2. “Station()” “ AP ”



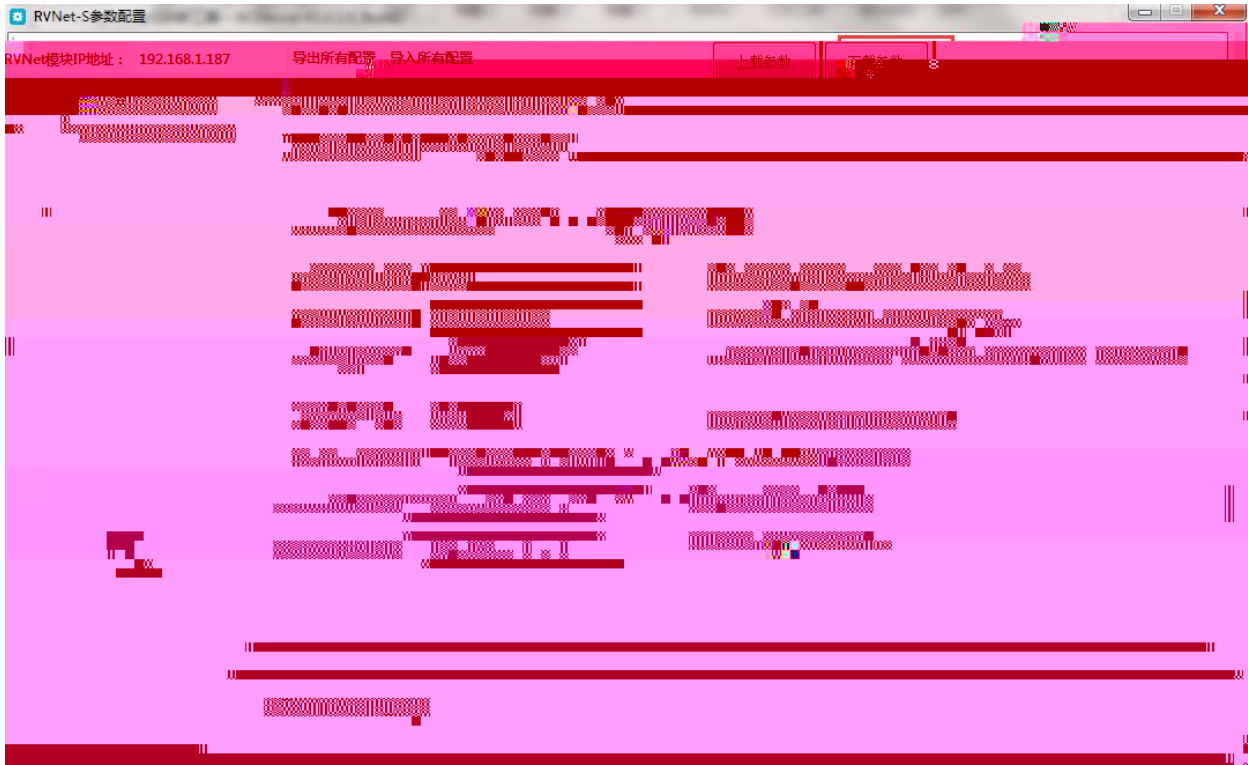
3. “ ” “ ”



4. “ ” “ ” “ ” “ ”
 ” Station IP “ ”
 IP ” Station DHCP IP “ IP ”
 IP



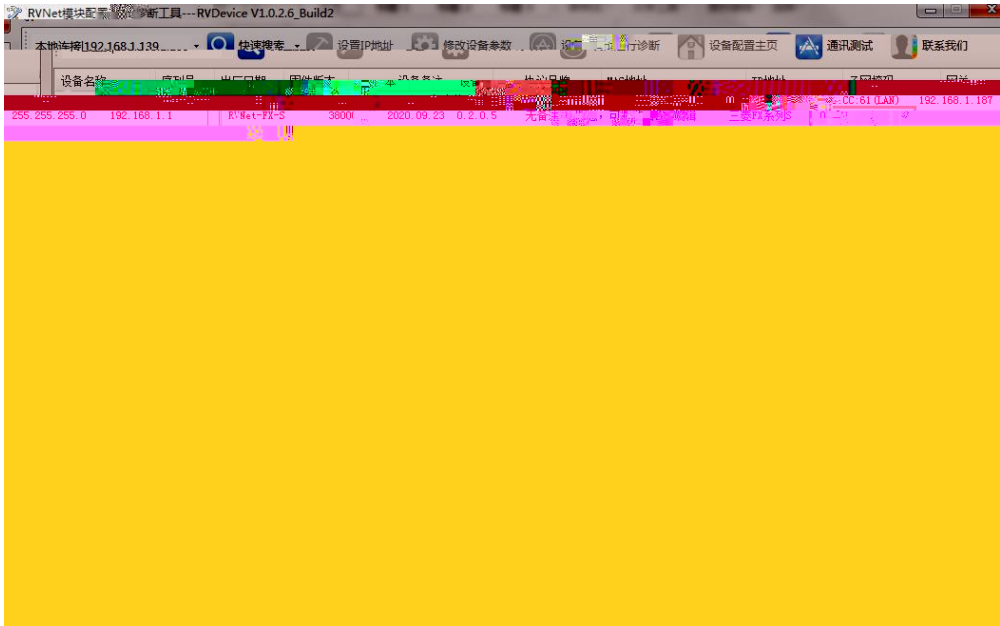
5. “ ”



4.1.2 Station

- 1. AP AP

NetDevice



(LAN) (WiFi) (WiFi)

Station AP IP IP

PLC

2. Station

A) NetDevice



IP 192.168.1.135 Station IP

B) NetDevice



NetDevice “ ”
“WiFi”>>“Station()” Station “

” “-4dBm()” IP
“192.168.1.135”

C) PLC



GX Work2 “EthernetBoard”>>“PLC Module” Station IP
“192.168.1.135” “ ” “ FX3G/FX3GCCPU ”

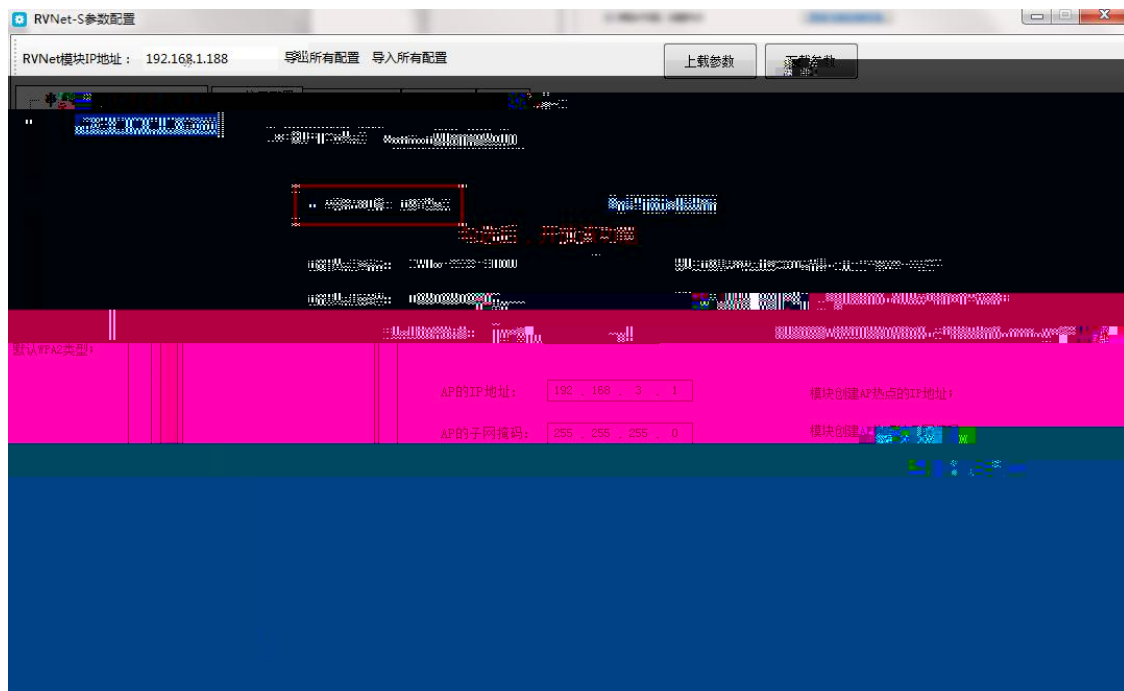
D)

“5.SCADA ” IP

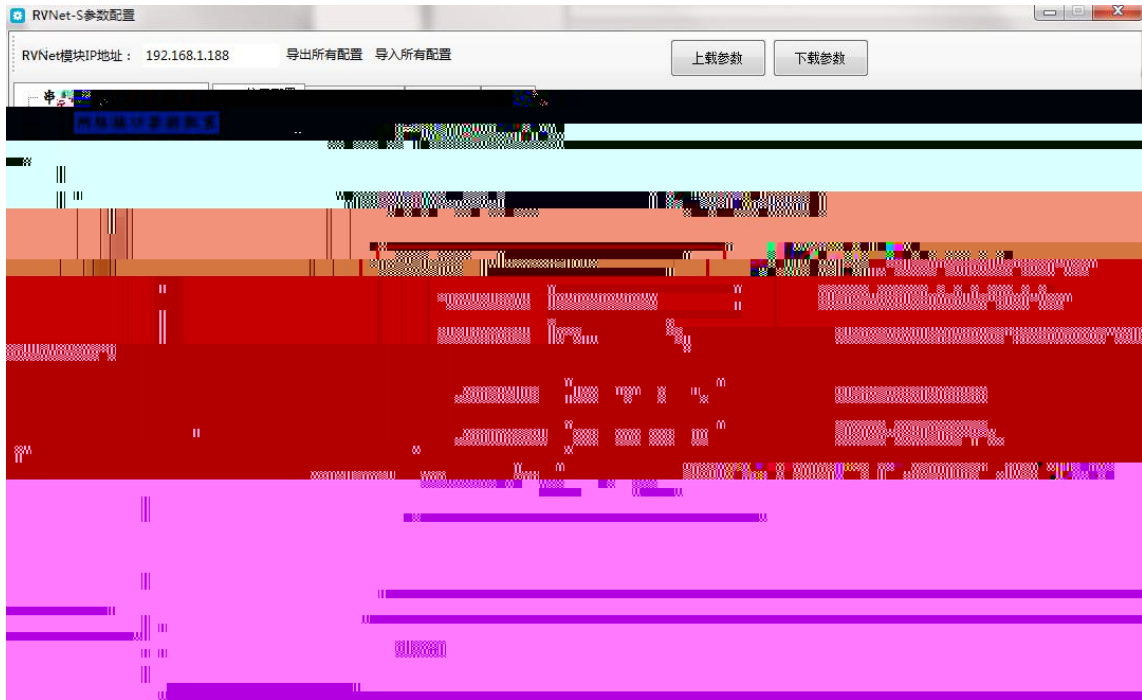
Stati a



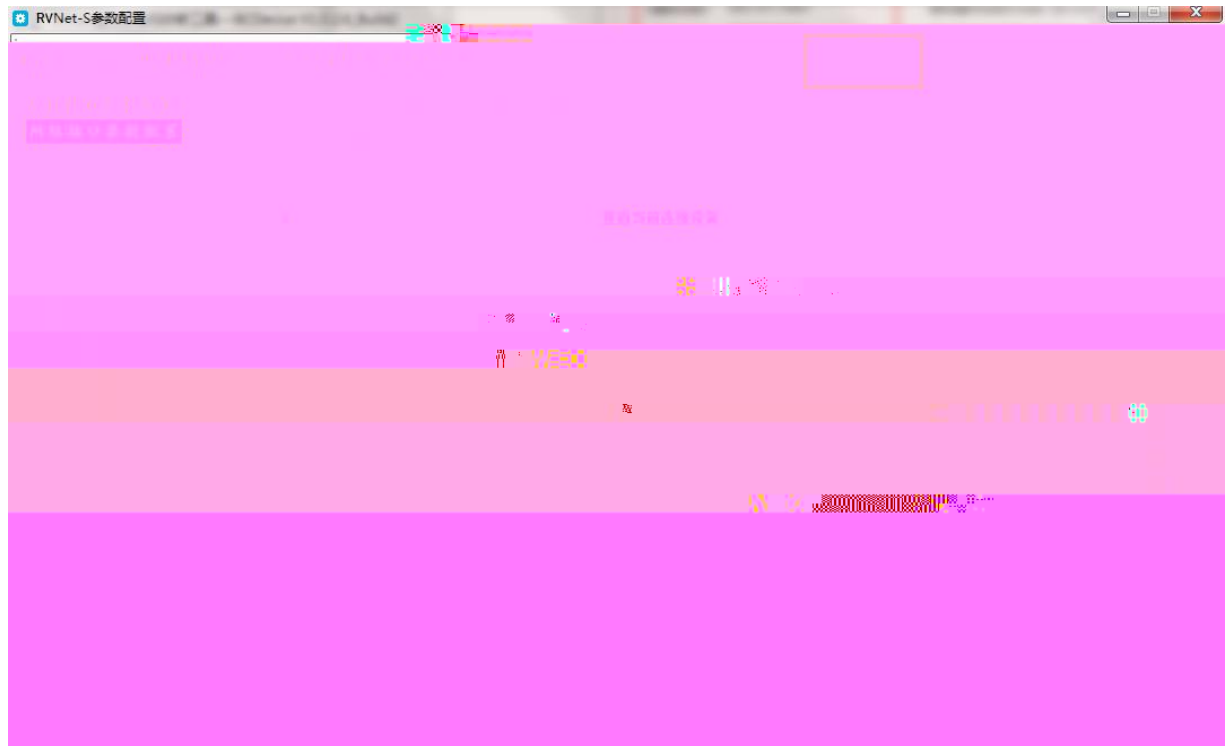
2. “AP()” “ AP ”



6. AP

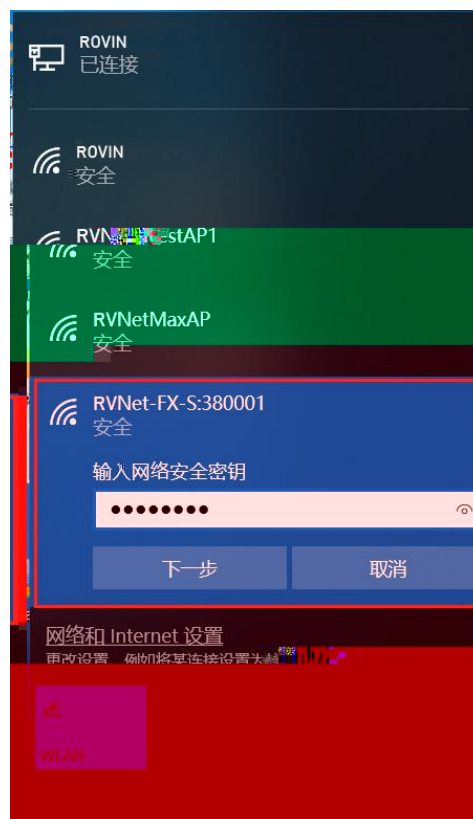


- A “ ” “RVNet-FX-S:XXXXXX” “XXXXXX”
- B “ ” “12345678”
- 8
- C “ ” WEP WPA WPA2
WAP2
- D “AP IP ” AP IP 192.168.3.1
255.255.255.0 AP IP C
- E “AP ” DHCP 100—200
- 7. “ ”

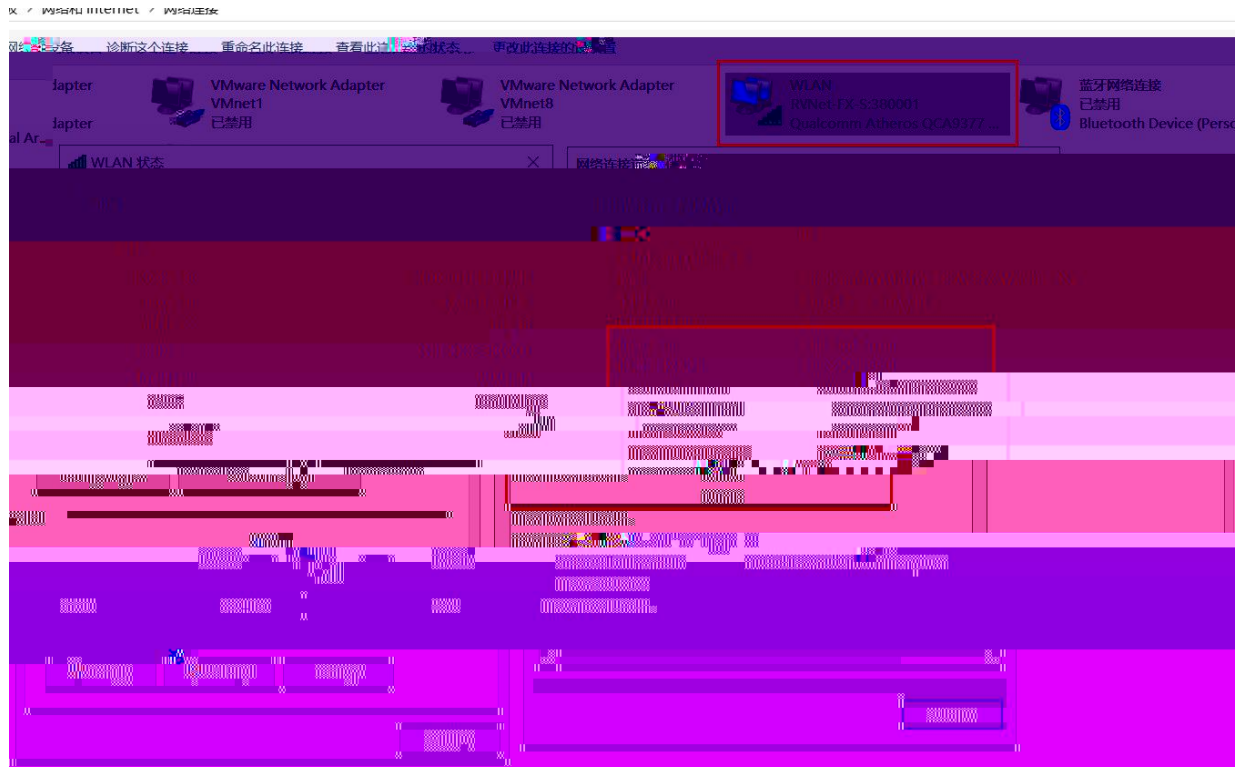


4.2.2 AP

1. “RVNet-FX-S:XXXXXX”



3. "RVNet-FX-S:XXXXXX" RVNet
192.168.3.100 IP IP 192.168.3.1

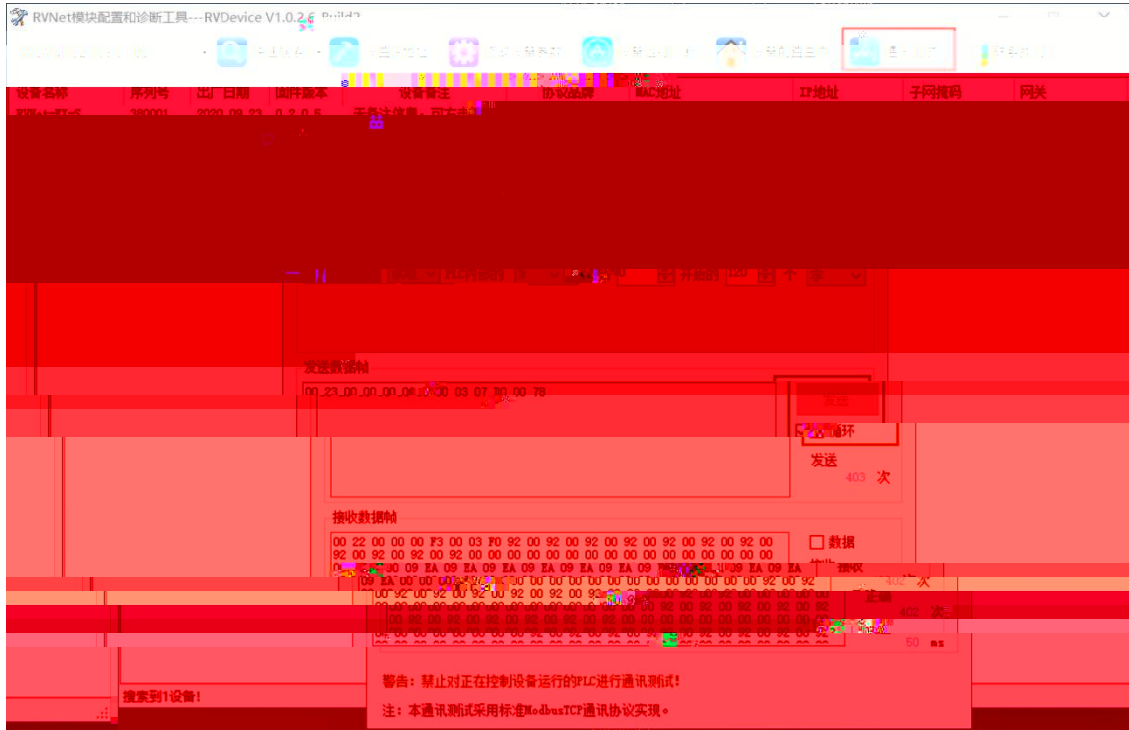


4. IP PING(Y); 6
ping 192.168.3.1 Y

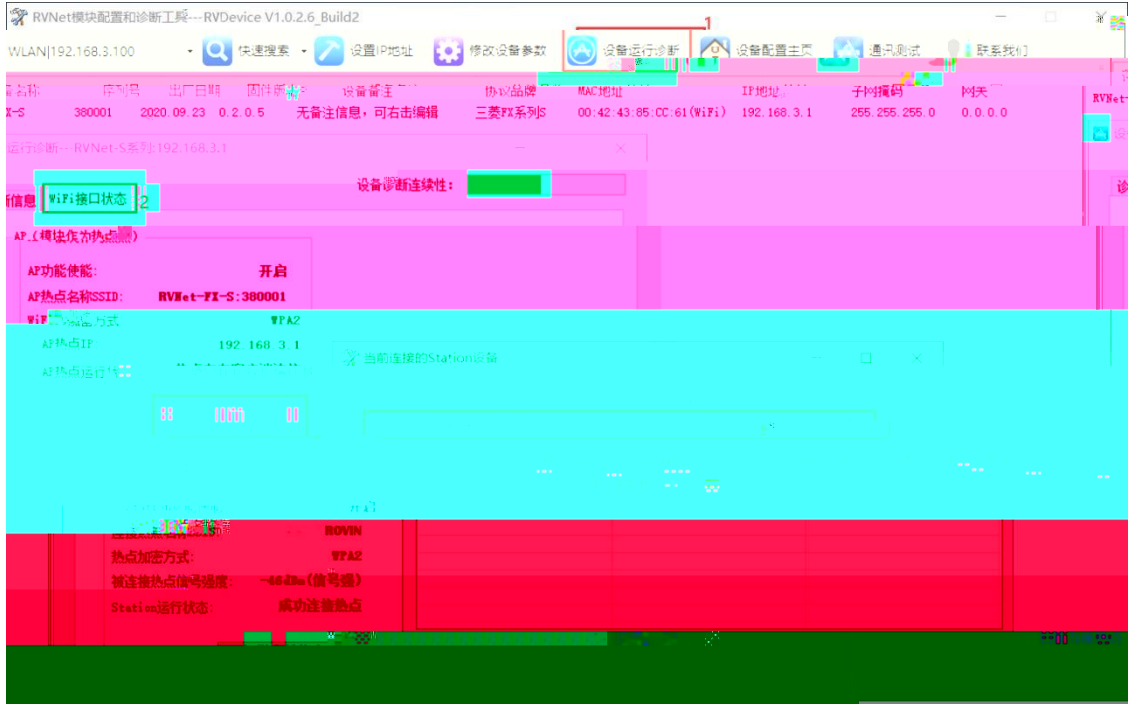
5. 192.168.3.1 IP PLC WiFi

IP

A NetDevice



B NetDevice



NetDevice

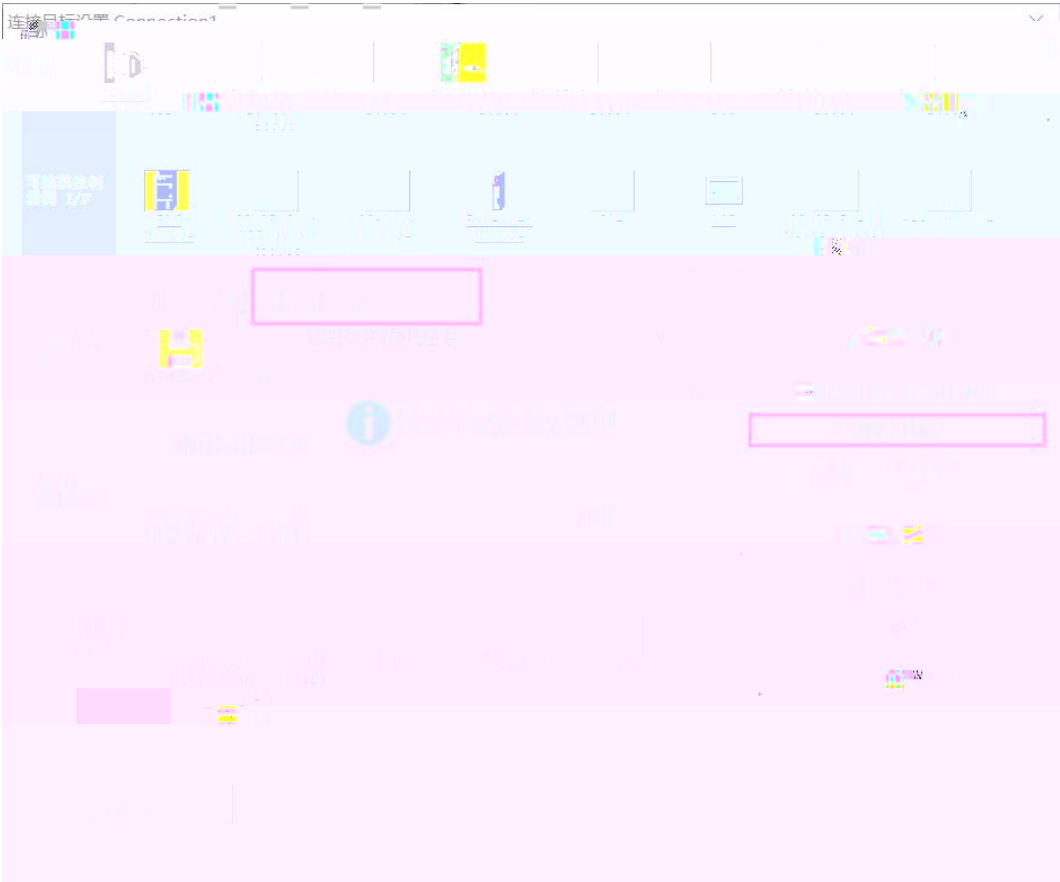
“ ”

“ ”

Station

IP 192.168.3.100 Station -53dBm

C



E)

“5.SCADA ”

IP

AP IP

5.1 RVNet-FX-S

RVNet-FX-S

GX Works2

FX

PLC

GX Works2

FX3G/3GC FX3S FX3U/3UC;

FX1N/1NC FX2N/2NC FX1S FX3G/3GC FX3S FX3U/3UC;

FX3U/3UC

5.1.1 FX3G/3GC FX3S FX3U/3UC

FX3G/3GC FX3S FX3U/FX3UC

3

FX

RVNet-FX-S

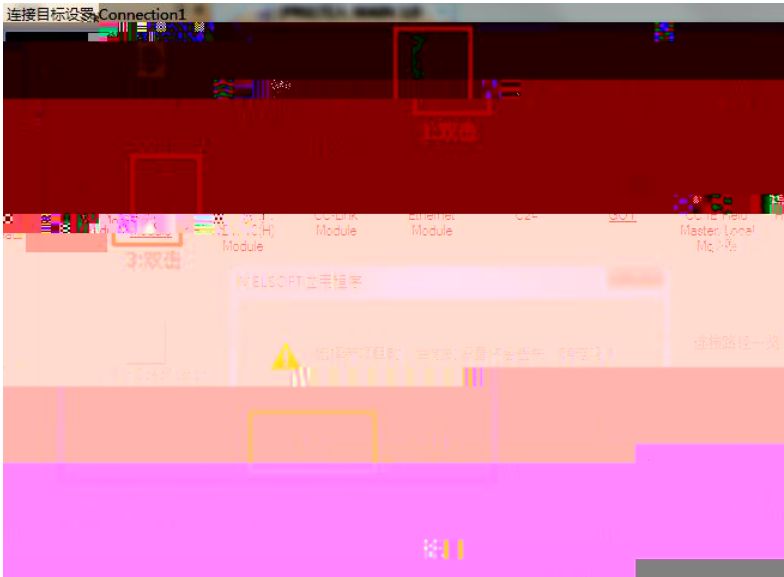
GX Works2

FX3UC

1. FX3U/FX3UC

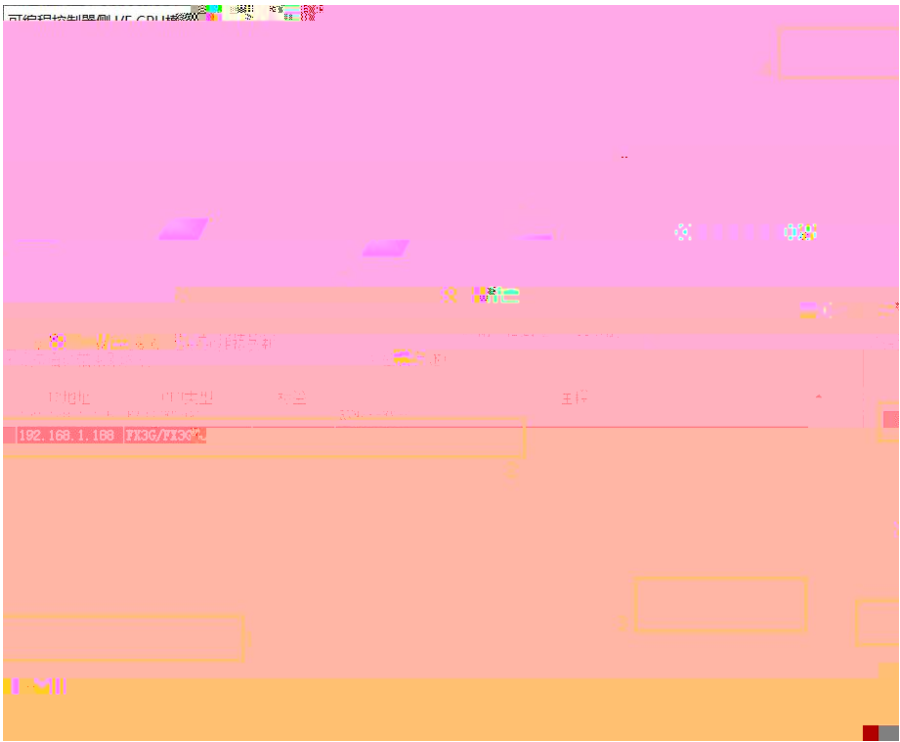
Connection



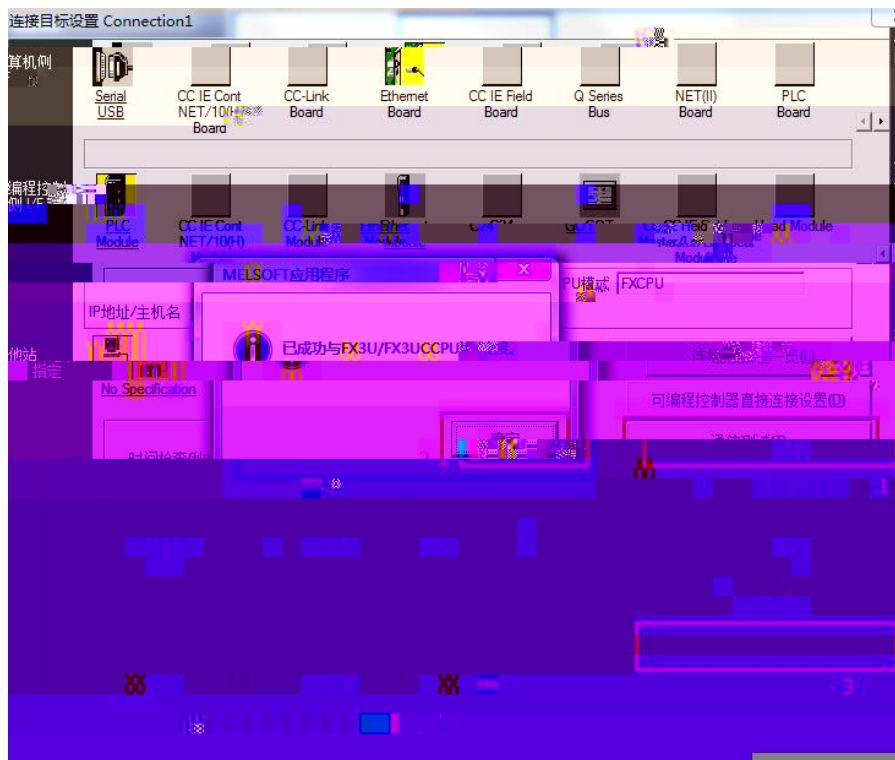


3. “FXCPU(S)” RVNet-FX-S

FX3UC



4. IP “ ” FX3UCCPU



5. “ b

5.1.2 FX1N/1NC FX2N/2NC FX1S FX3G/3GS FX3S FX3U/3UC

	FXCPU	FX1N	FX2N	FX1S
PLC	RVNet-FX-S	GX Works2	FX2NC	

1. FX2N/FX2NC

Connection



2.

“EthernetBoard”

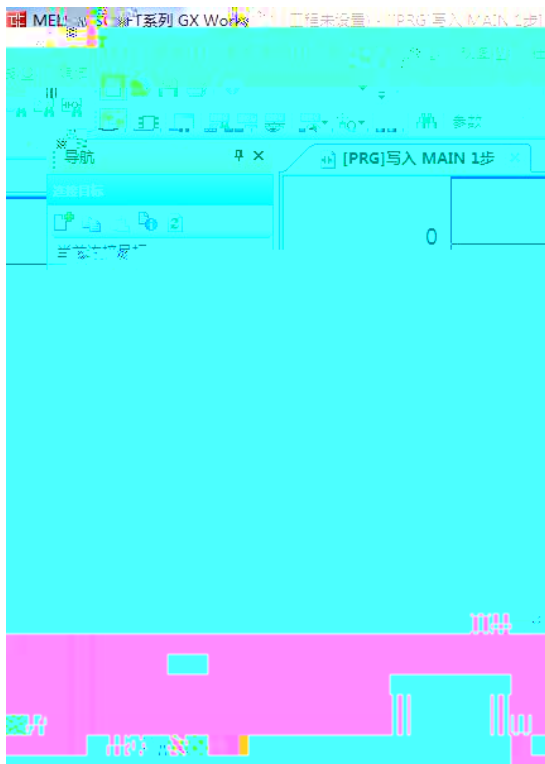
“ ”

“GOT”



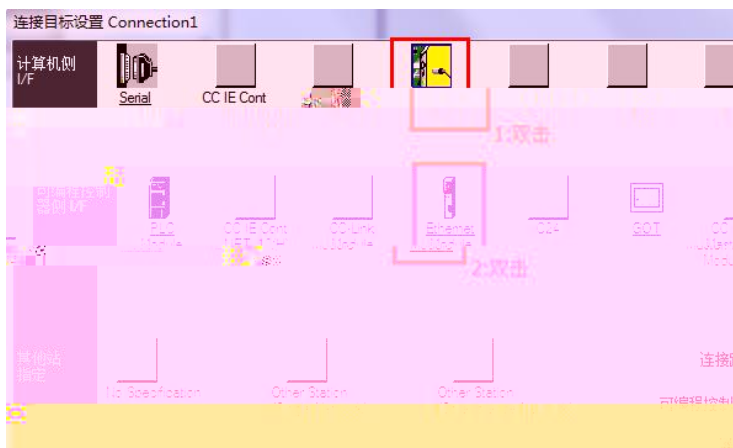
5. “ ” P

1. FX3U/FX3UC Connection



2. “EthernetBoard”

“EthernetModule”



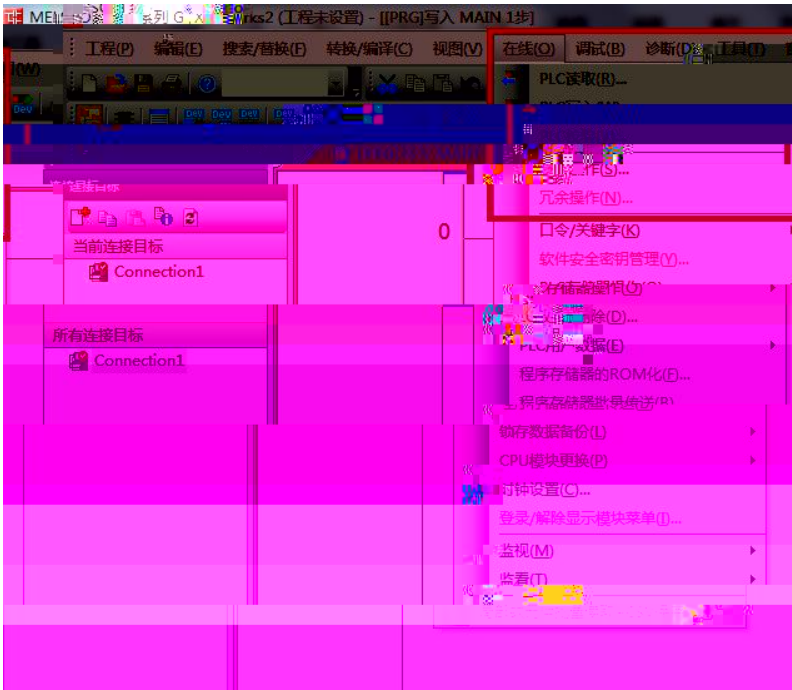
3. IP RVNet-FX-S IP “ ”



X3C UC P U

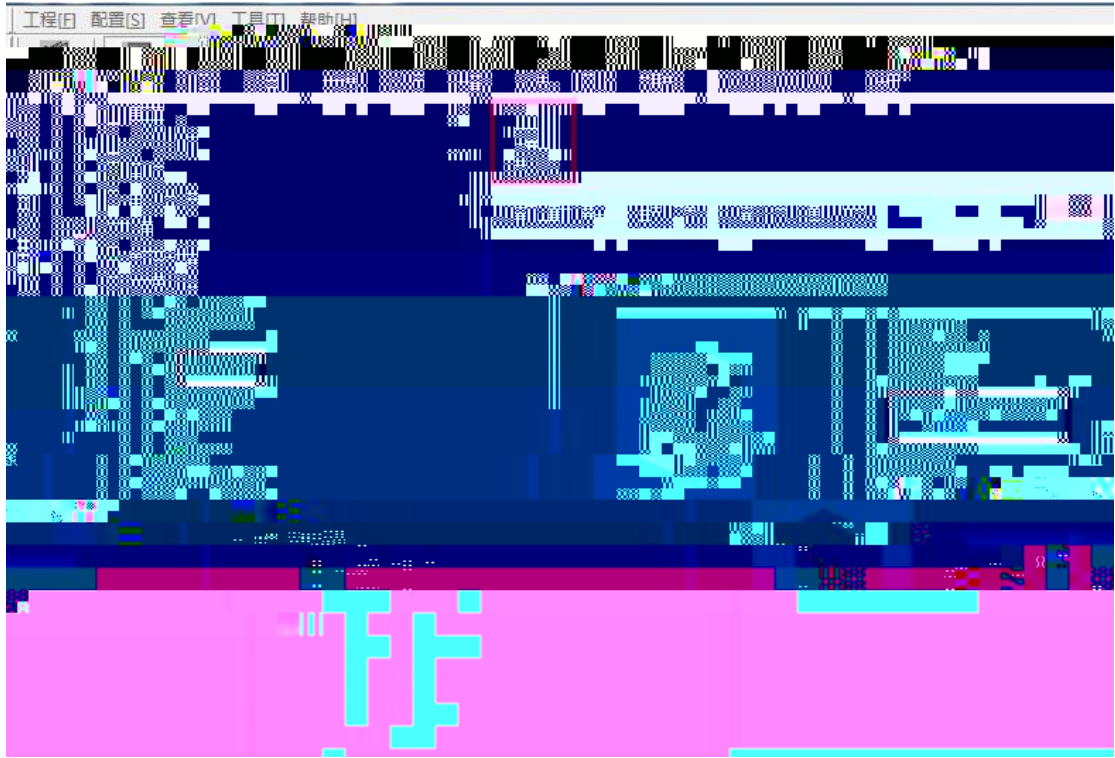


C L o

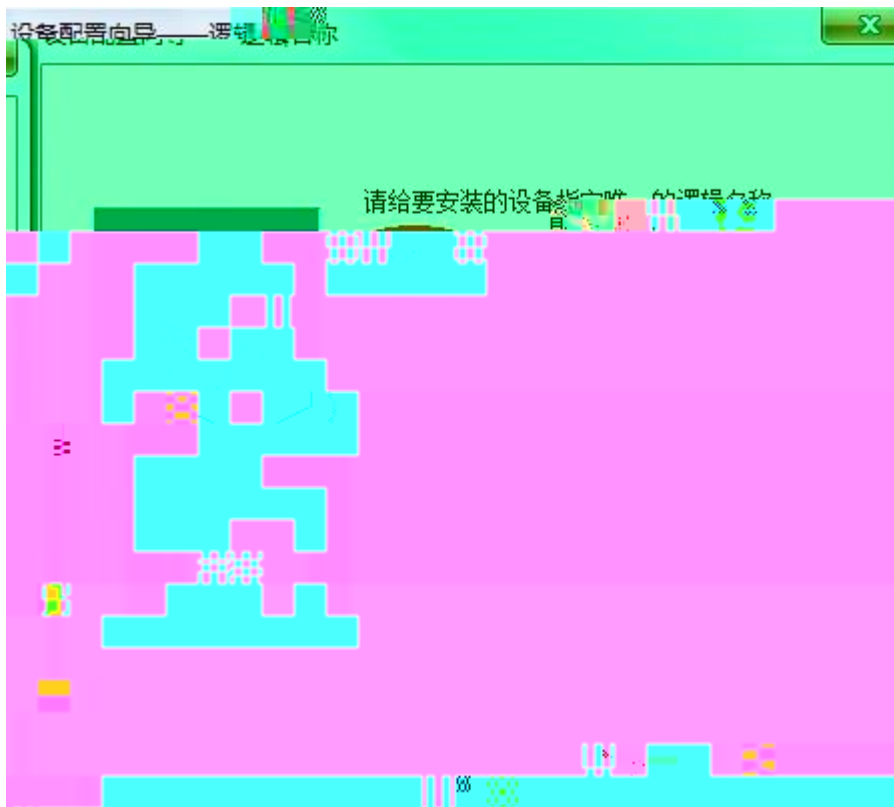


5.2 RVNet-FX-S

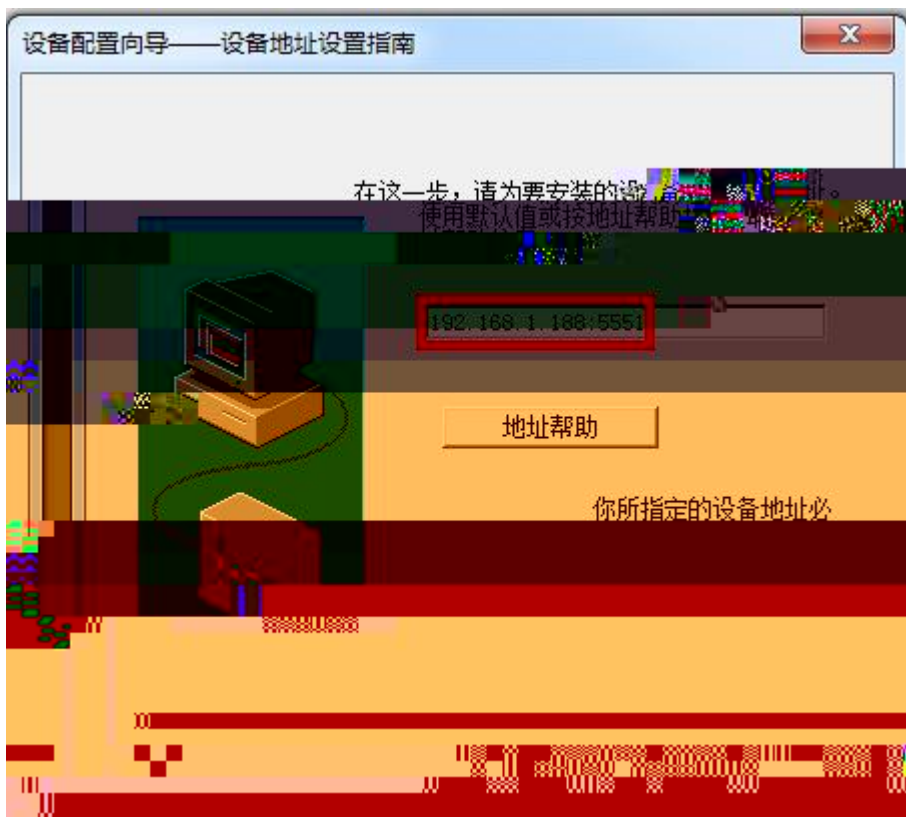
- 1.
2. “COM1” “ ” “FX3u_16M_Ethernet----TCP” “ ”



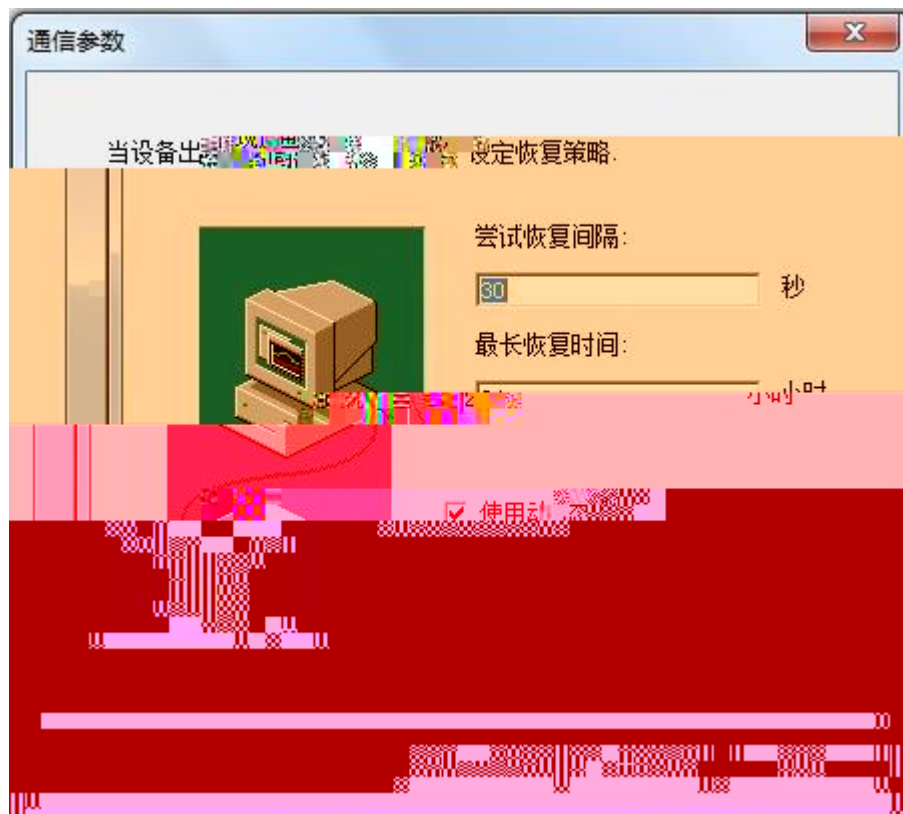
3. “ ”



4. RVNet-FX-S IP PLC 5551



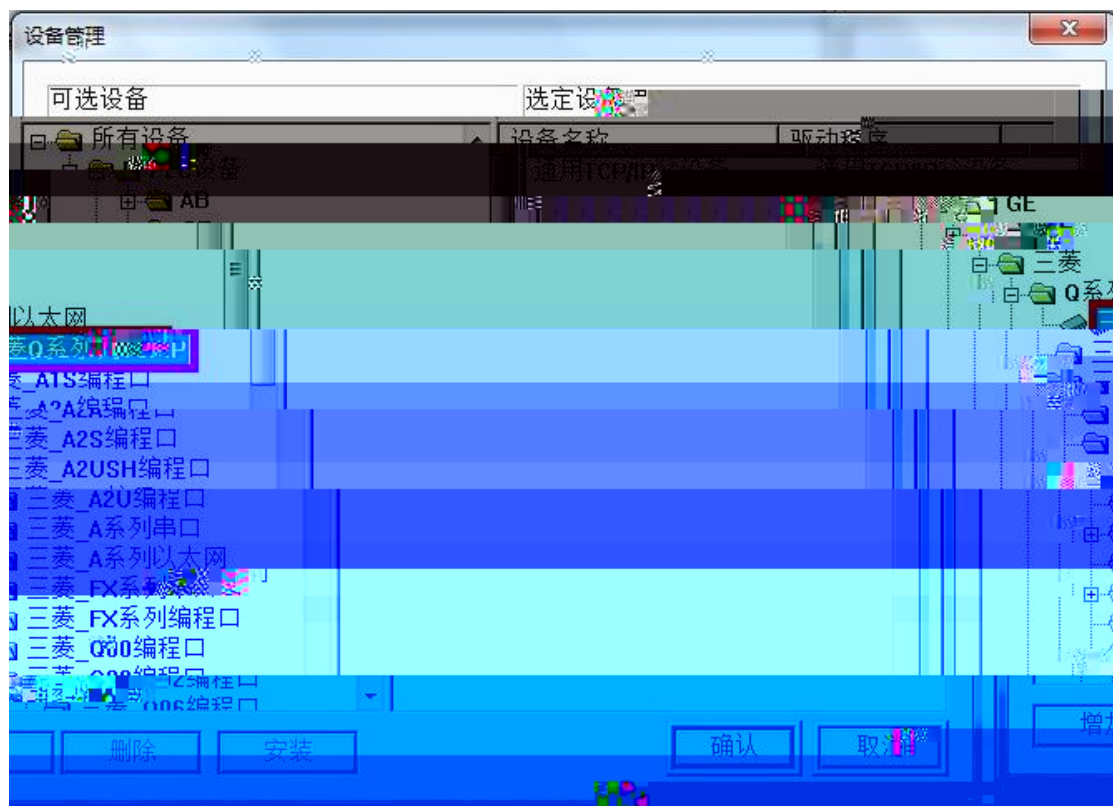
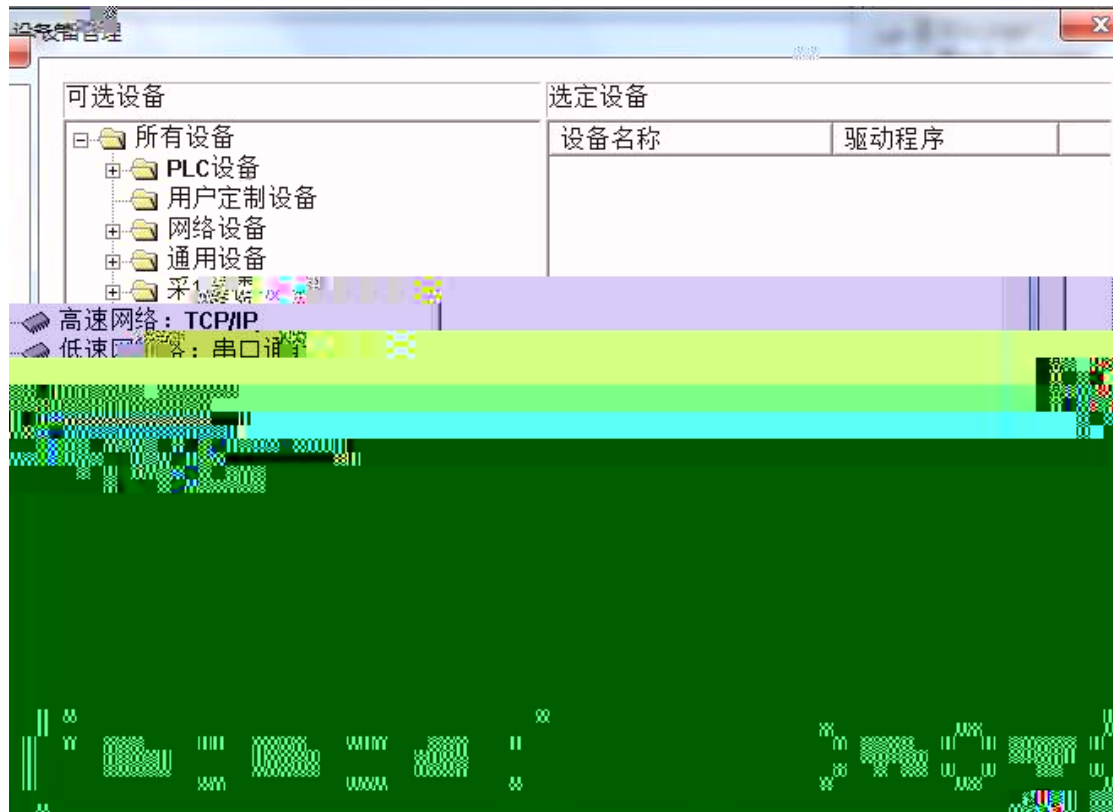
5. “ ”



5.3 RVNet-FX-S MCGS

1. MCGS -- “ TCP/IP ” “

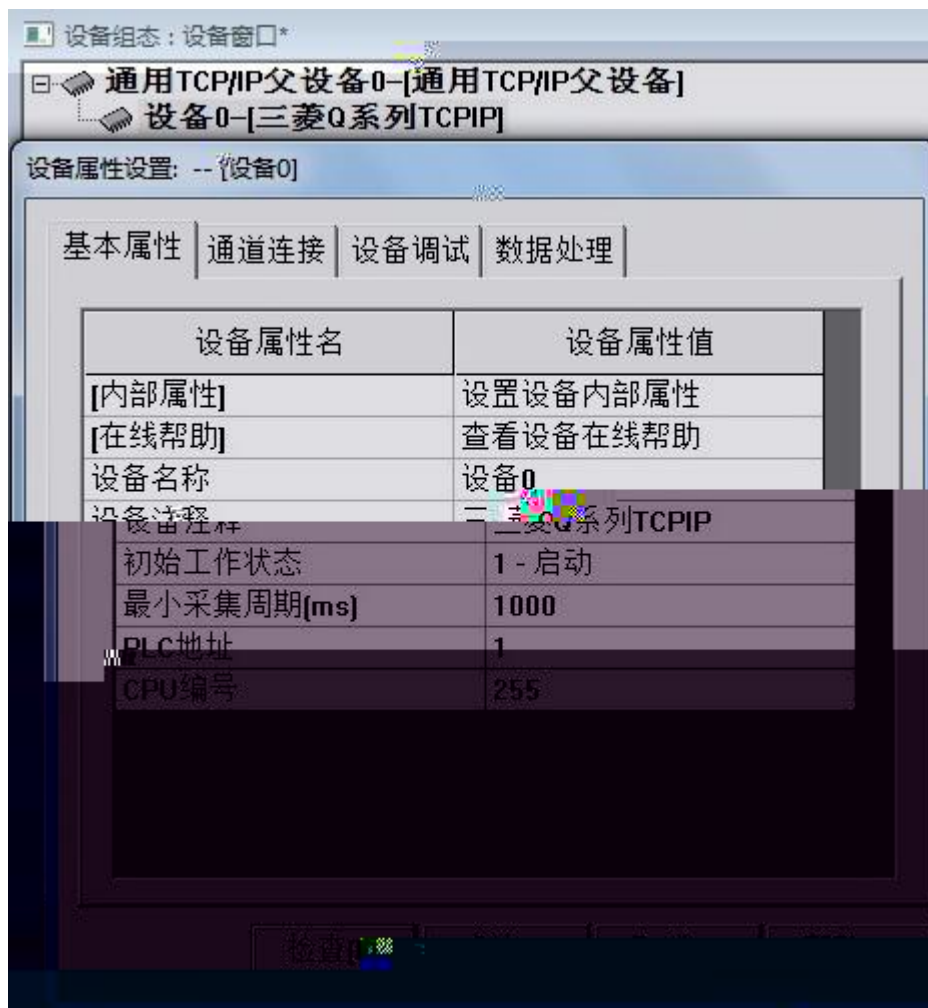
Q TCP/IP”



2. “ TCP/IP 0- TCP/IP ” “ ” “1-TCP”
 “ IP ” IP “ IP ” RVNet-FX-S IP
 “ ” 5551 “ ”

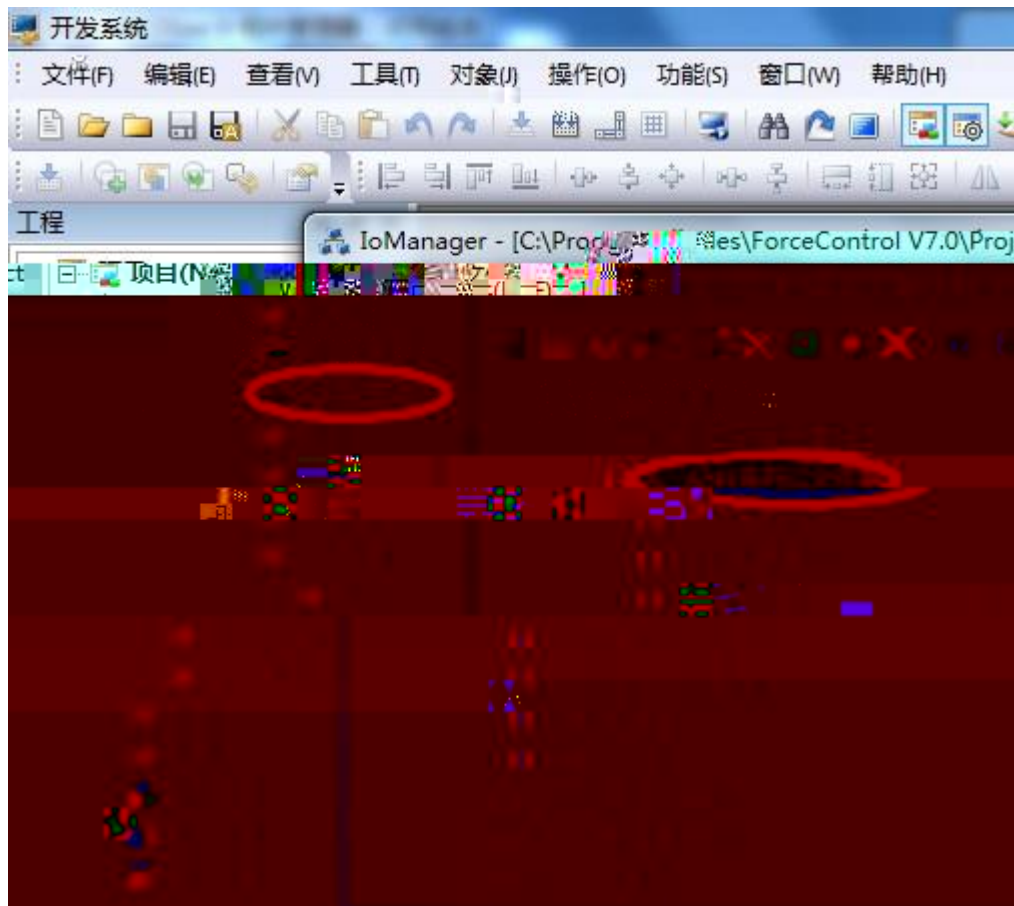


3. “ 0- Q TCPIP ”,



5.4 RVNet-FX-S

1. “IO ” PLC “MITSUBISHI -A
ANA ”



2. “ ” “ ”



3.“ IP ” RVNet-FX-S IP “ ” 5551

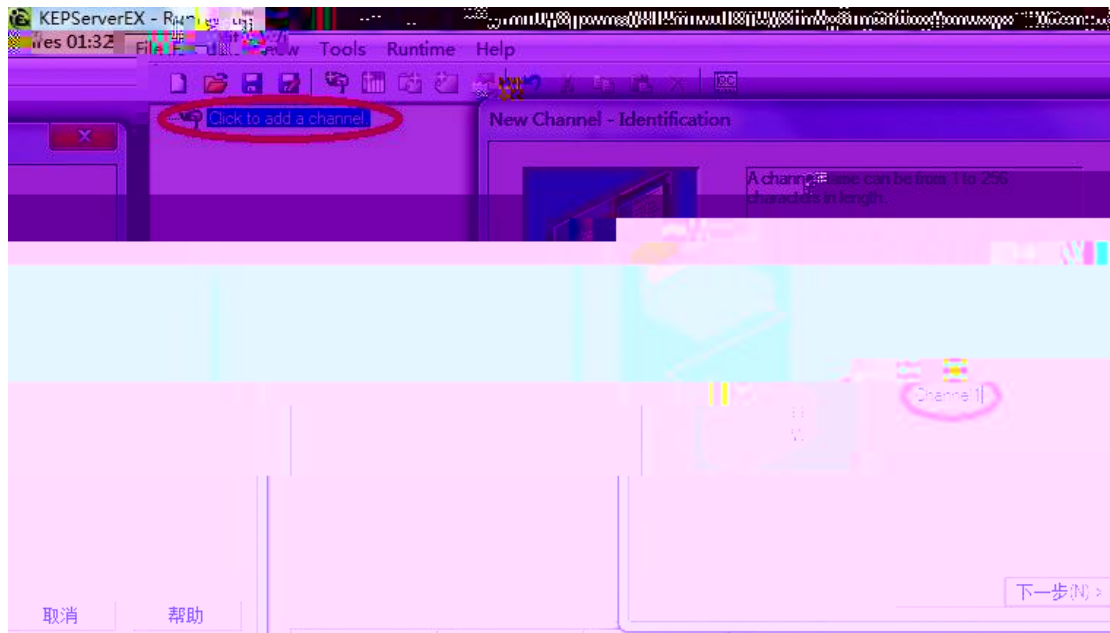


4.“ ” “BINARY”

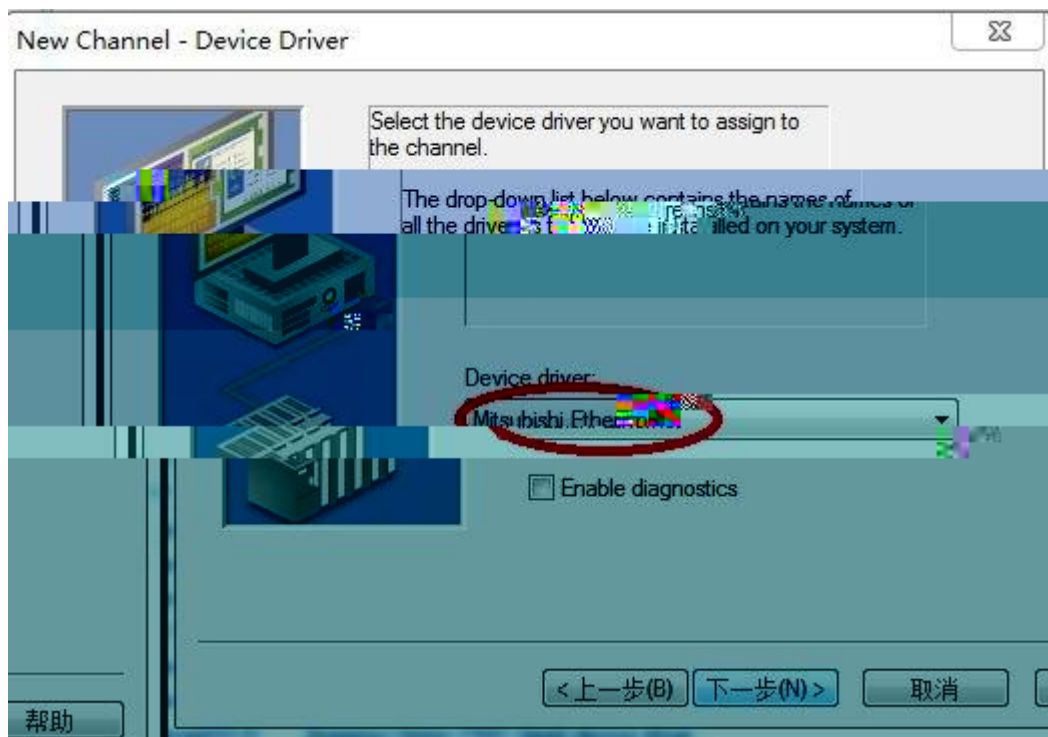


5.5 RVNet-FX-S Kepware OPC

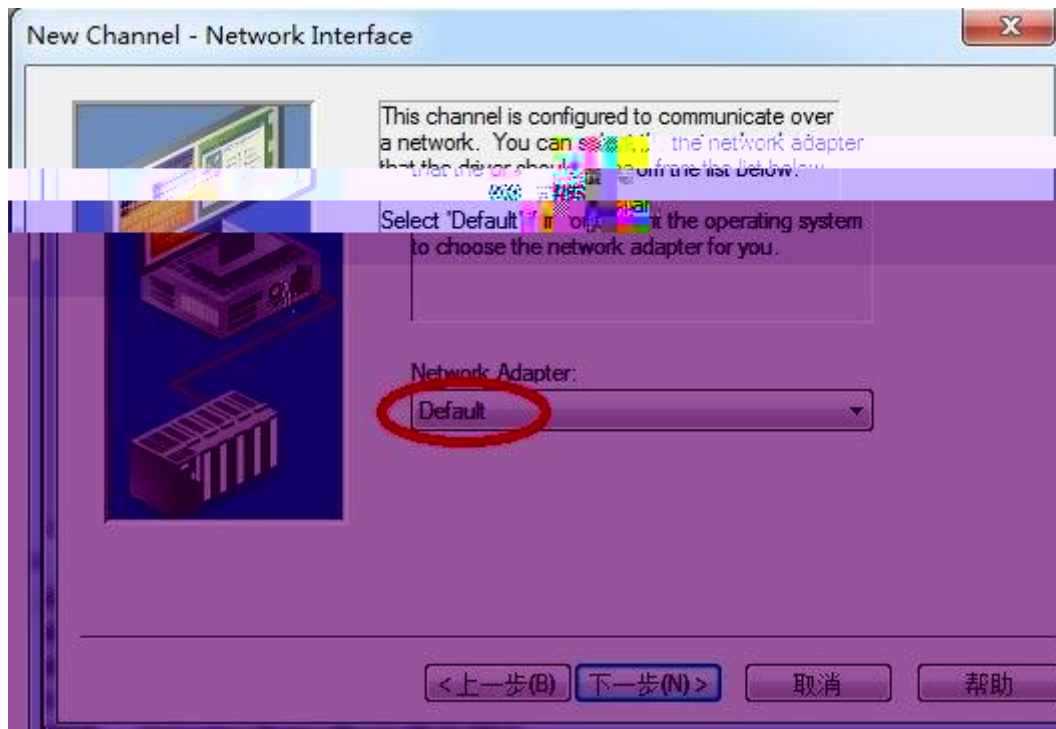
1. KEPServerEX “Click to add a channel”
“ ”



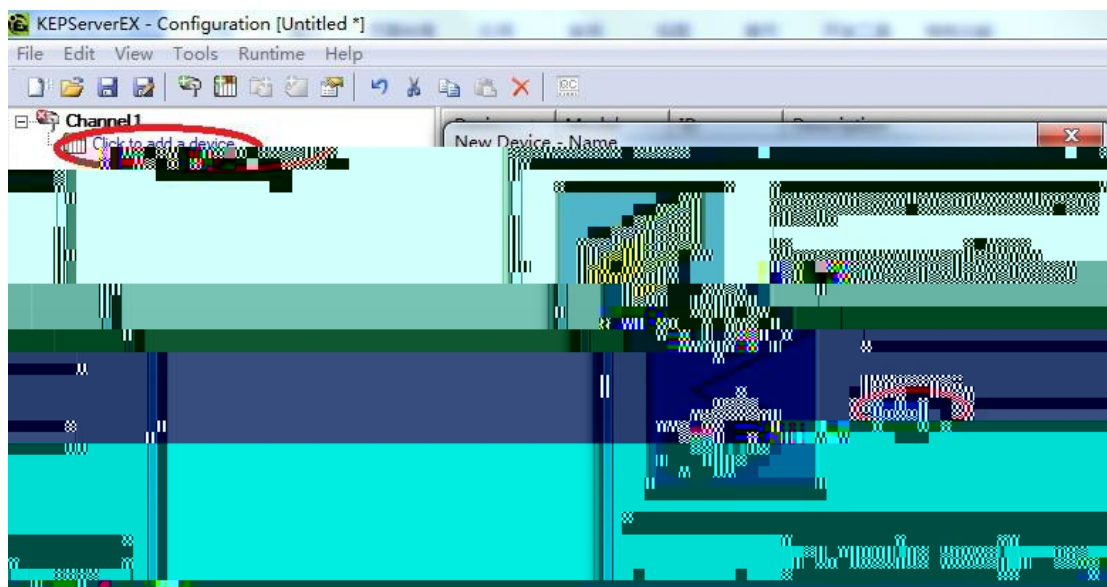
2. "Mitsubishi Ethernet" " "



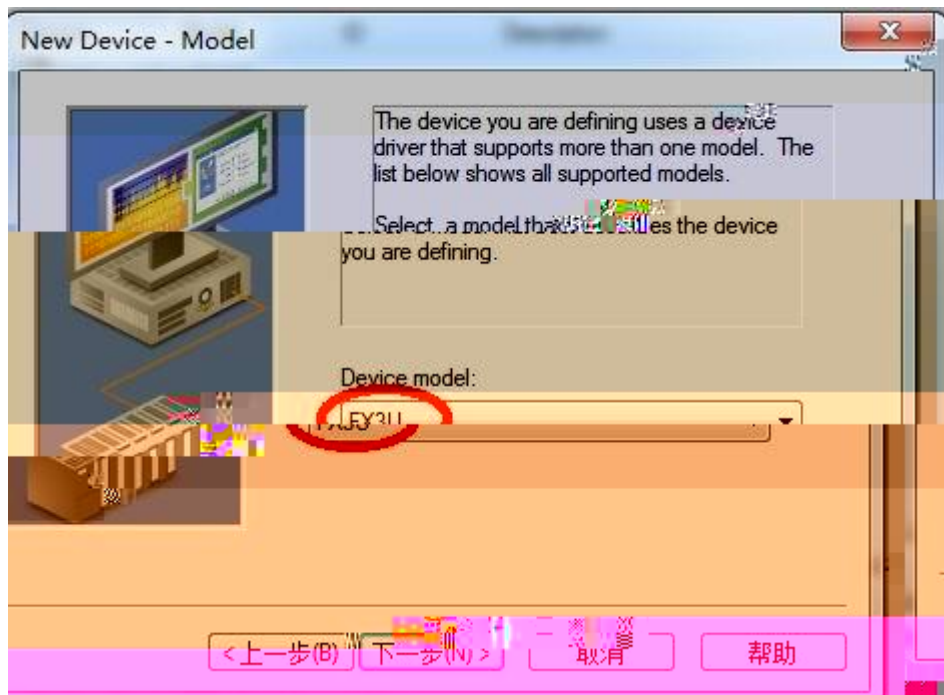
3. "Default"



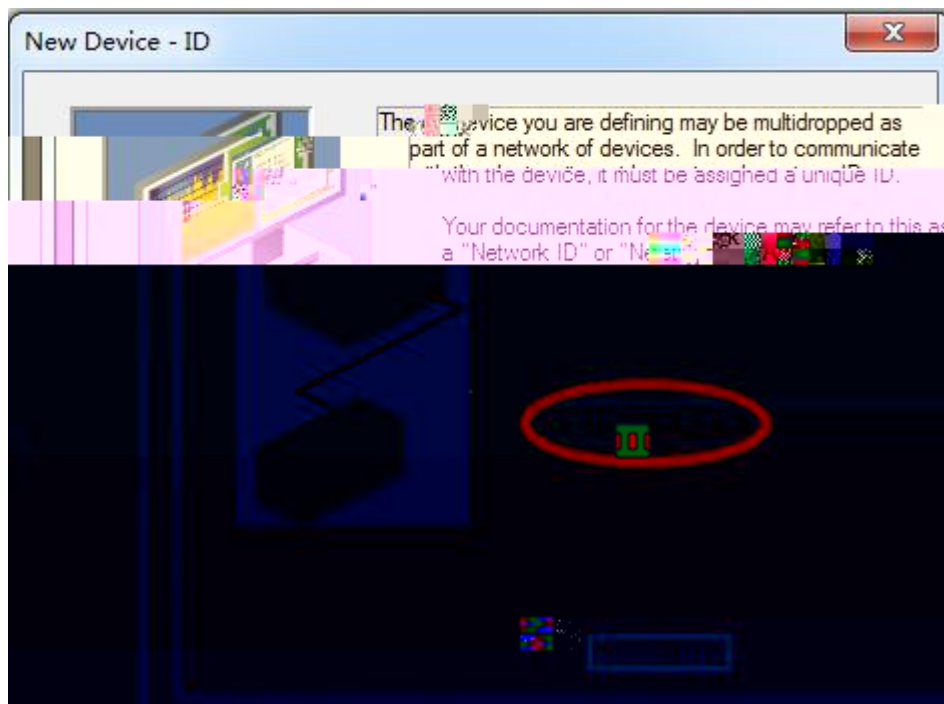
4. “click to add a device”, “ ”



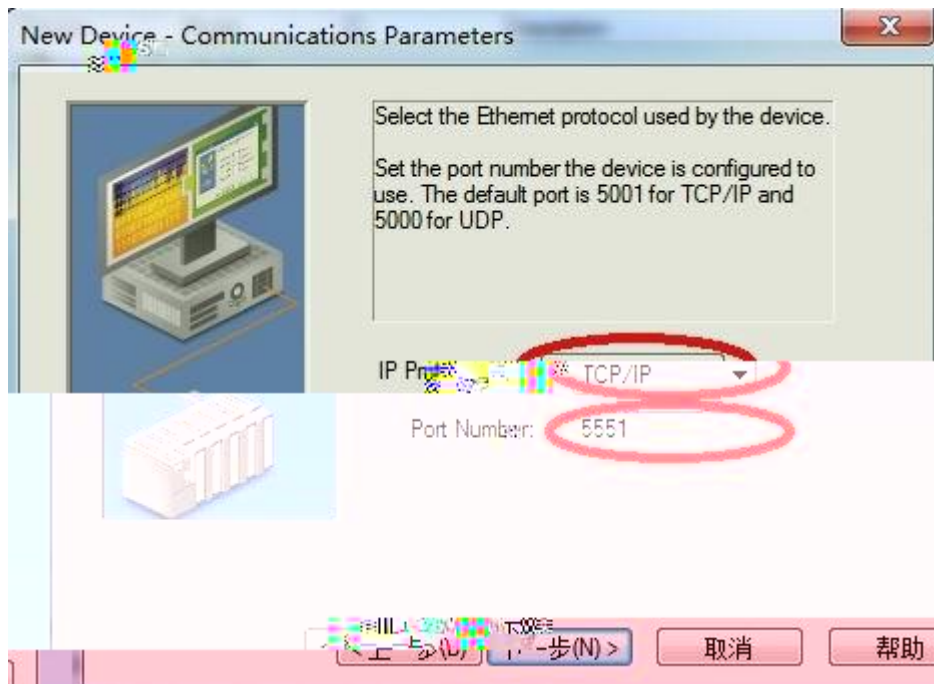
5. PLC



6. IP 255 255

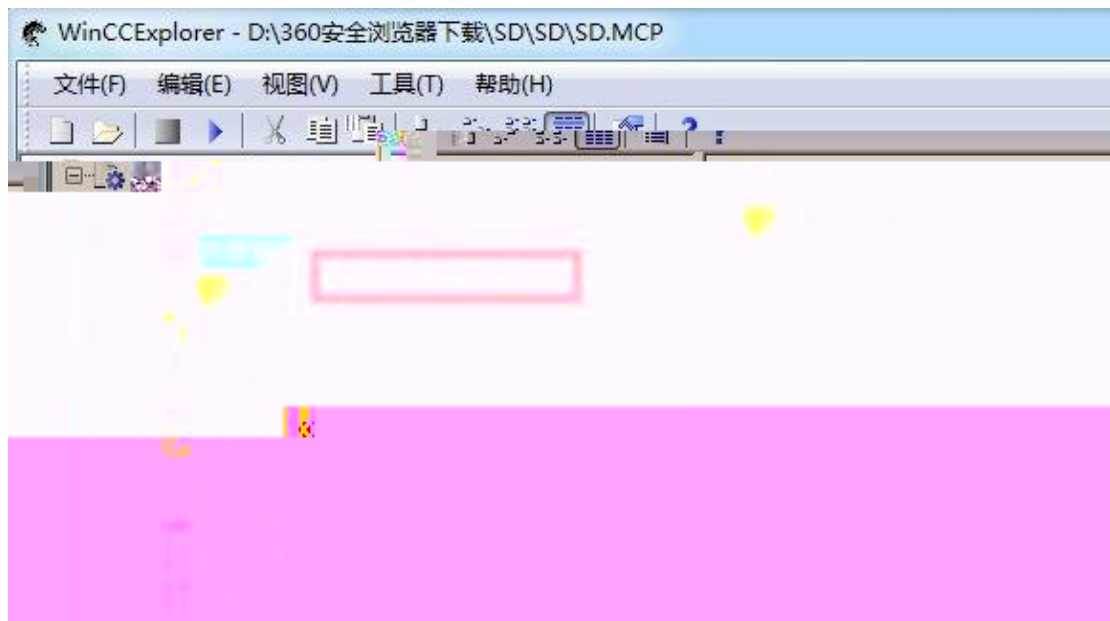


7. IP "TCP/IP" 5551

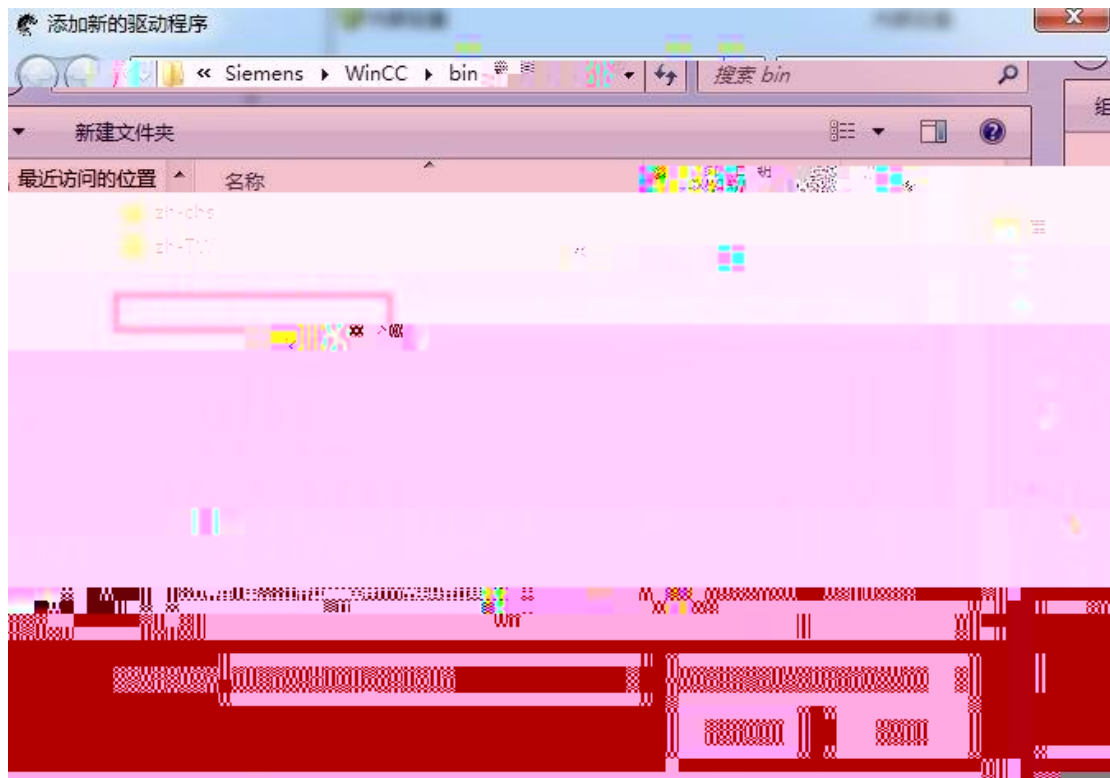


5.6 RVNet-FX-S WinCC

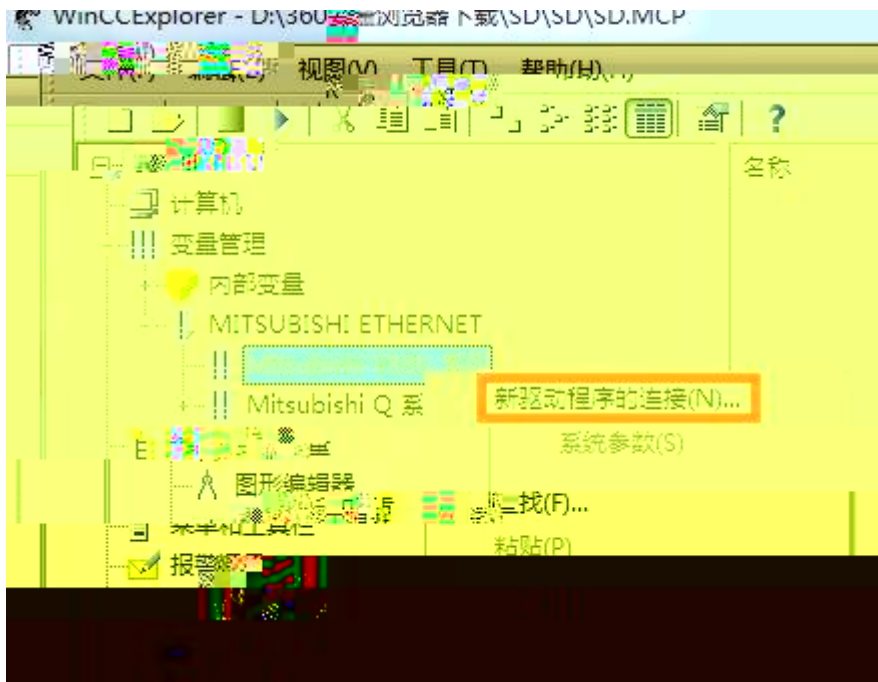
1. “ ” “ ”



2. “Mitsubishi Ethernet.chn”



3. “Mitsubishi FX3U ” “ ”



4. “ ” IP “5551” “TCP” PC
“255” “ ”



6.ModbusTCP

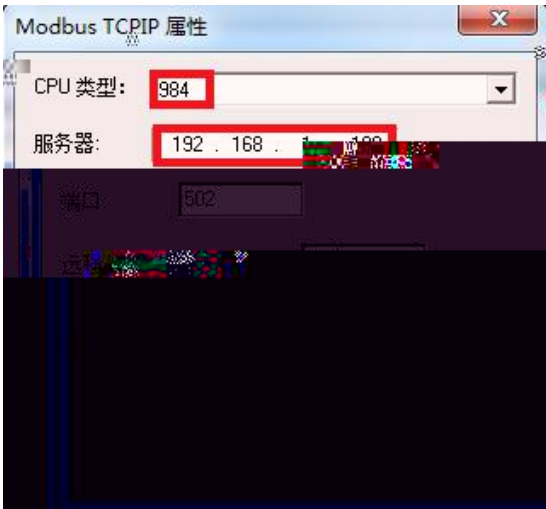
|
C200

32

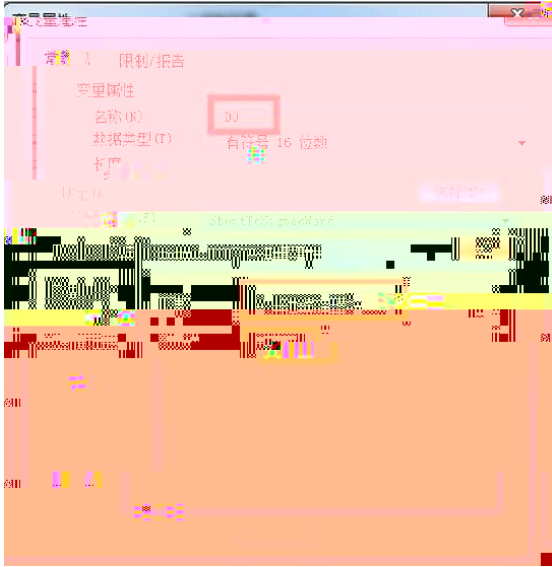
Modbus

C210, m=210





3. “ ” D0 “ ”
“ ” “4x” “4x” “402001”



7.

|